

# PC30U11 V0

## Product Specification

## Approval Sheet

Product Specification

RoHS

Product	White SMD LED
Part Number	PC30U11 V0
Issue Date	2014/12/25



### ■ Feature

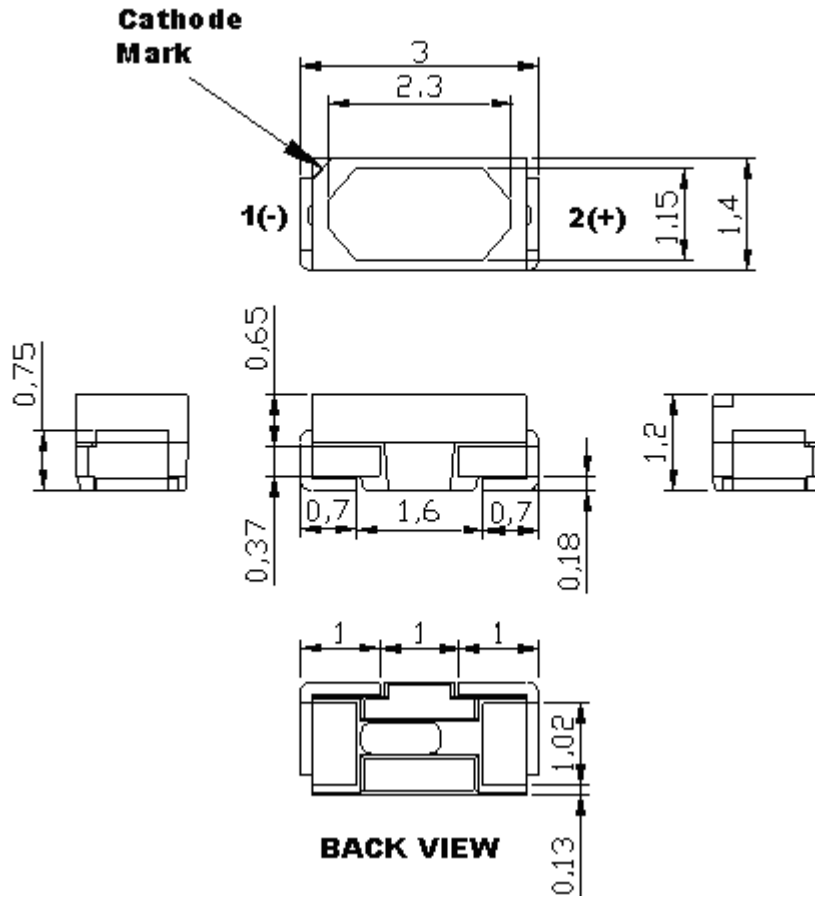
- ✓ White SMD LED (L x W x H) of 3.0 x 1.4 x 1.2 mm
- ✓ ASNI Binning
- ✓ Dice Technology : InGaN
- ✓ Qualified according to JEDEC moisture sensitivity Level 3
- ✓ Environmental friendly ; RoHS compliance
- ✓ Packing : Min. 1,000 pcs/reel, Max. 2,500 pcs/reel

### ■ Applications

- ✓ Portable flashlight
- ✓ Reading lights
- ✓ Security / garden lighting
- ✓ General lighting
- ✓ Indoor and outdoor commercial lighting

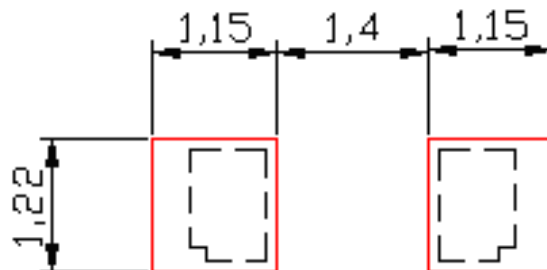
Outline Dimension

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Unit: mm, Tolerance:  $\pm 0.1\text{mm}$

■ Recommended Soldering Pad:



Performance

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■ **Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage <sup>(1)</sup>	V <sub>F</sub>	I <sub>F</sub> = 20 mA	2.8	-	3.4	V
Color Rendering Index <sup>(2)</sup>	Ra		90	-	-	-
View Angle	θ		-	120	-	deg
Thermal Resistance <sup>(3)</sup>	R <sub>th</sub>		-	100	-	°C/W

(1) The Forward Voltage tolerance is ±0.1V

(2) The CRI tolerance is ±3.

(3) Thermal resistance is calculated from junction to solder

■ **Luminous Flux (Ta=25°C)**

CCT	Condition	Rank
2600K~4000K	I <sub>F</sub> = 20 mA	BQ,BR

\* The luminous flux tolerance is ± 7%

■ **Absolute Maximum Ratings**

Parameter	Symbol	value	Unit
DC Forward Current <sup>(1)</sup>	I <sub>F</sub>	30	mA
Power Dissipation	Pd	0.1	W
Pulse Forward Current <sup>(2)</sup>	I <sub>FP</sub>	100	mA
Storage Temperature	T <sub>s</sub>	-40 ~ 100	°C
Operating Temperature	T <sub>opr</sub>	-40 ~ 85	°C
Junction Temperature	T <sub>J</sub>	120	°C
Assembly Temperature	-	260 (max. 5sec)	°C

(1) Proper current rating must be observed to maintain junction temperature below maximum at all time

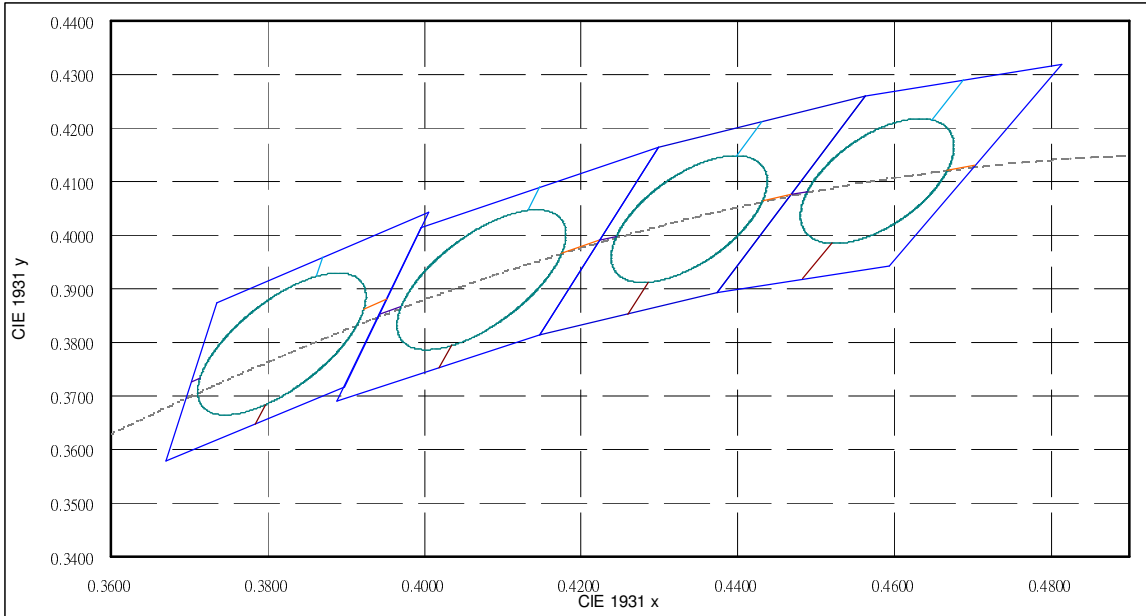
(2) IFP Condition: Duty 1/10, Pulse within 10msec

**Binning**

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**Chromaticity Coordinates**



**Bin code definition**

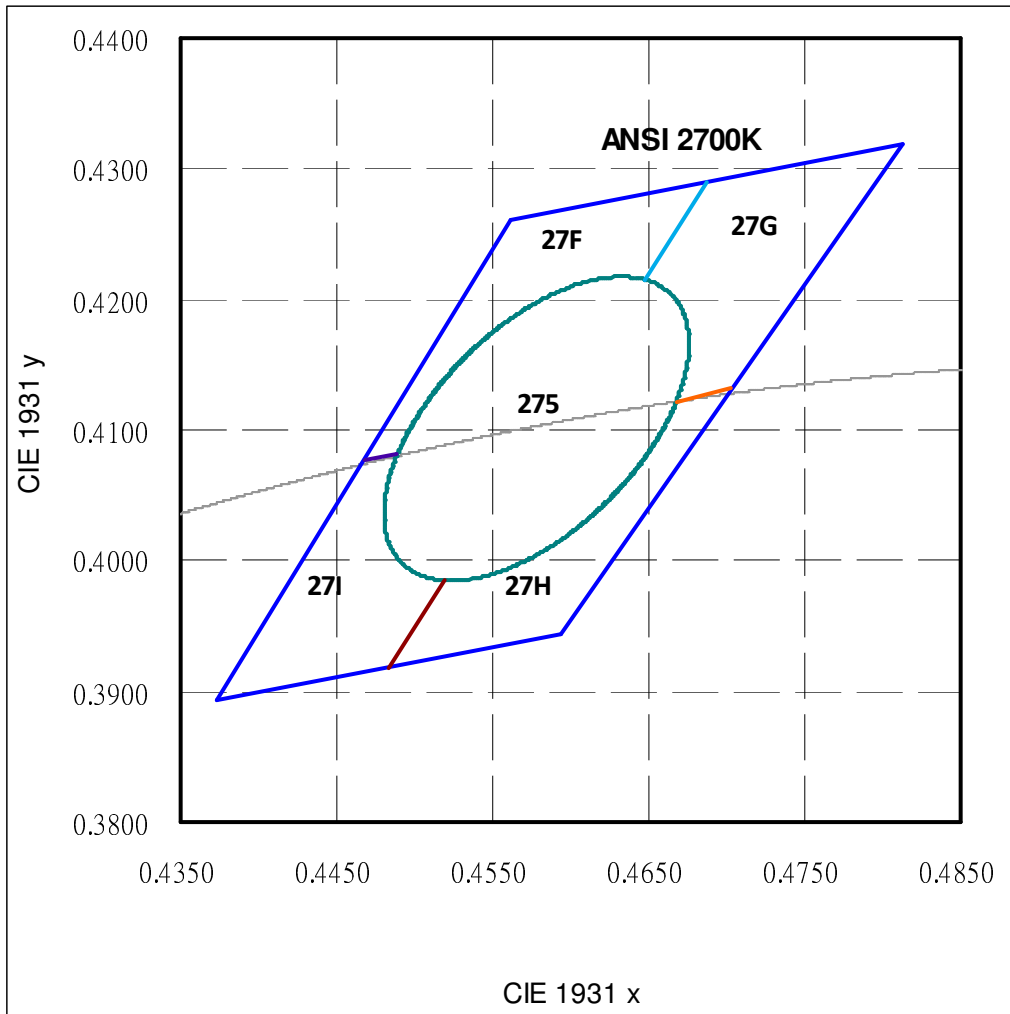
$V_F$ Rank	Luminous Flux Rank	CIE Rank
A	BQ	305

$V_F$ Rank	Condition	Min.	Max.
A	If=20mA	2.8	3
B		3	3.2
C		3.2	3.4

Luminous Flux Rank	Condition	Min.	Max.
BP	If=20mA	1.8cd	1.94cd
BQ		1.94cd	2.1cd
BR		2.1cd	2.24cd
BS		2.24cd	2.4cd

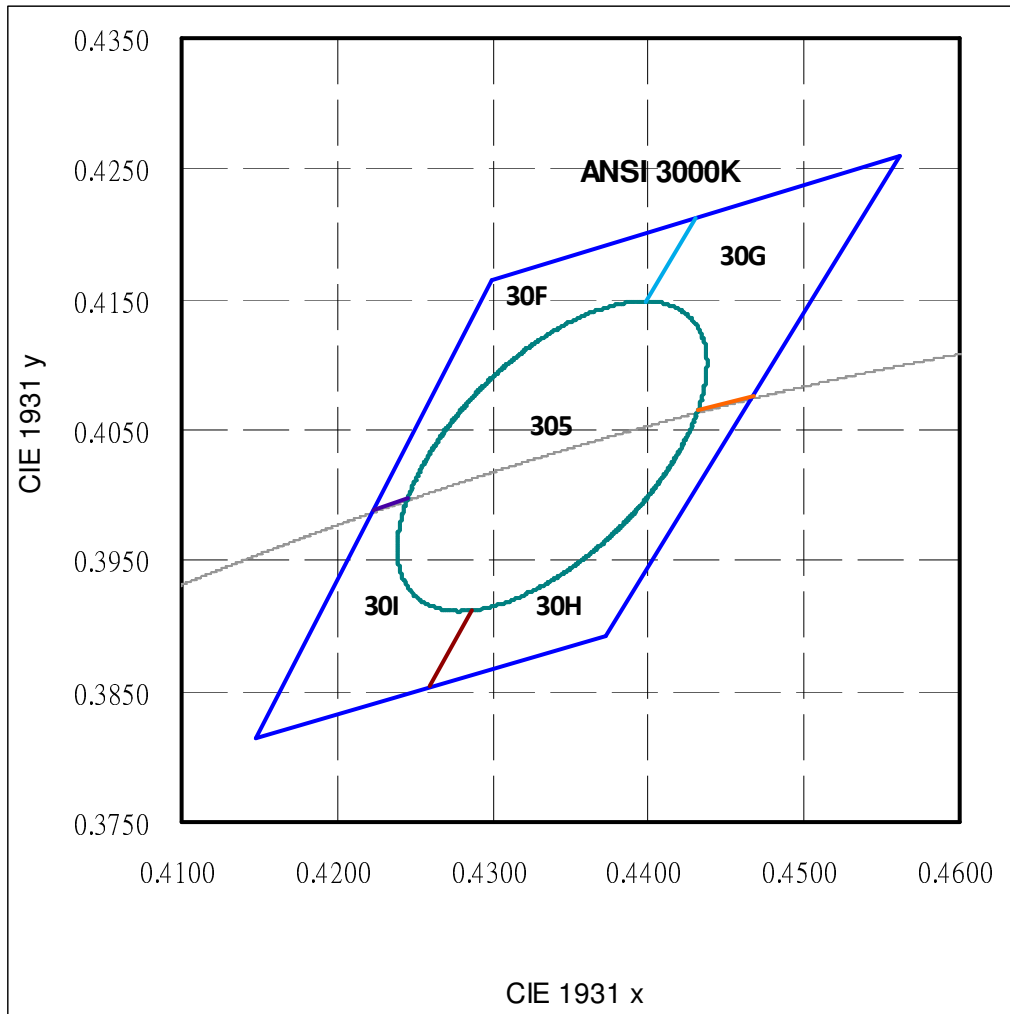
■ **Bin code definition**

**2700K**



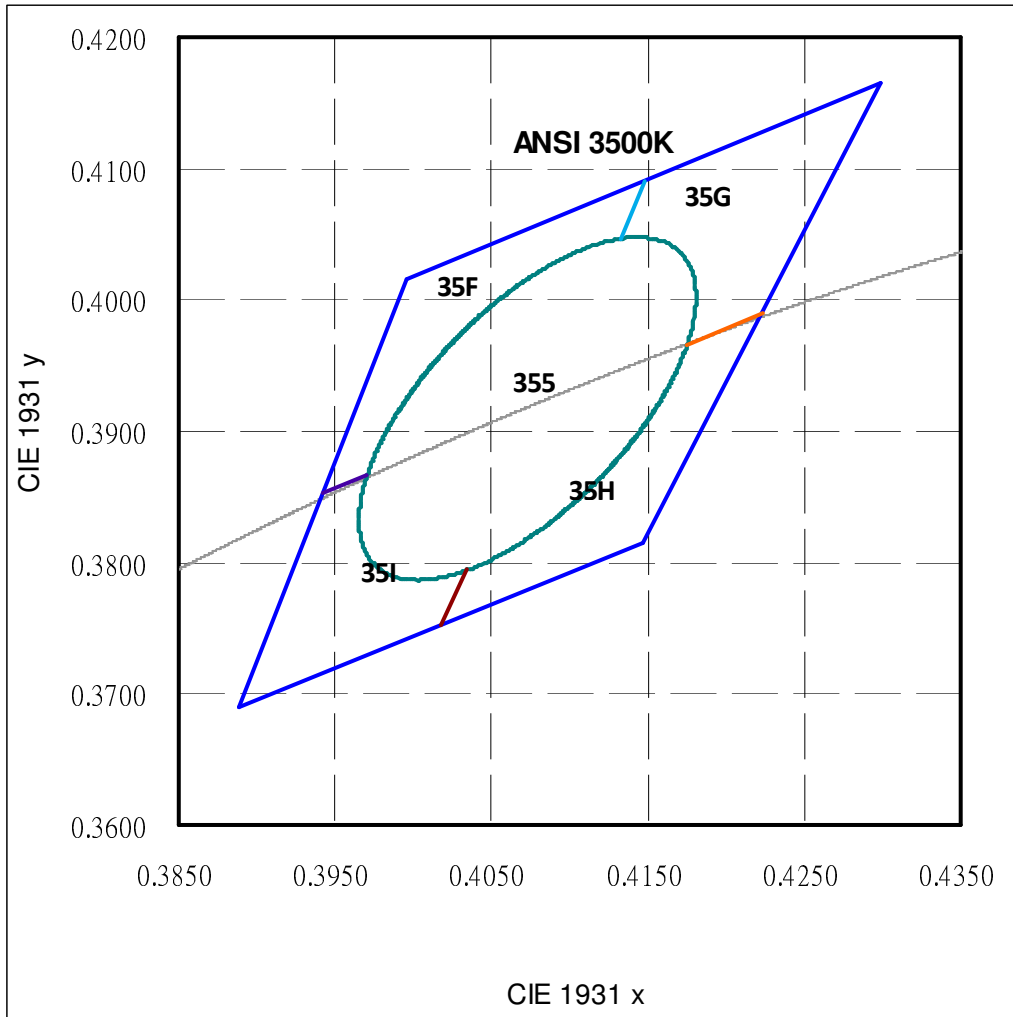
Nominal ANSI CCT	Color Space	Target Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle
2700K	Single 5-step MacAdam ellipse	(0.4578, 0.4101)	0.01350	0.00700	53.70°

**3000K**



Nominal ANSI CCT	Color Space	Target Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle
3000K	Single 5-step MacAdam ellipse	(0.4338, 0.403)	0.01390	0.00680	53.22°

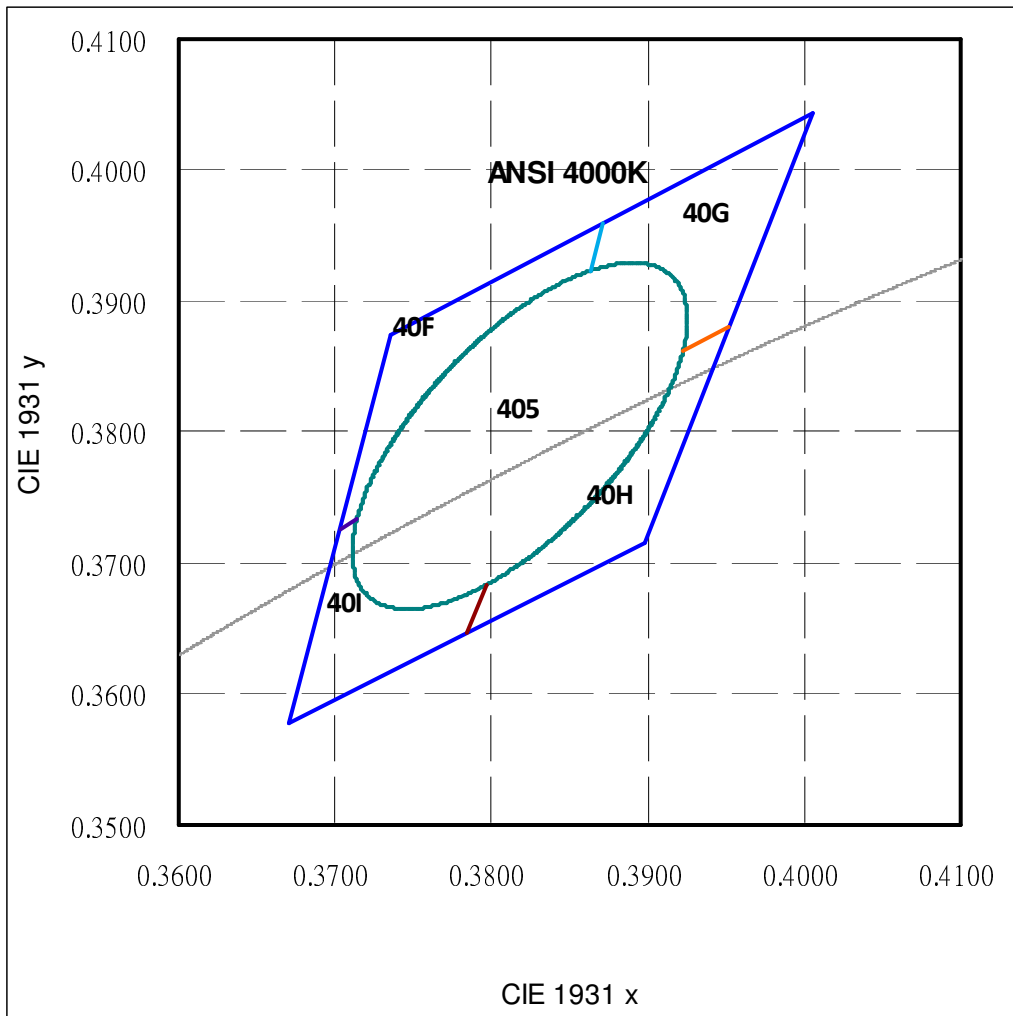
**3500K**



Nominal ANSI CCT	Color Space	Target Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle
3500K	Single 5-step MacAdam ellipse	(0.4073, 0.3917)	0.01545	0.00690	53.22°



**4000K**



Nominal ANSI CCT	Color Space	Target Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle
4000K	Single 3-step MacAdam ellipse	(0.3818, 0.3797)	0.00939	0.00402	53.72°

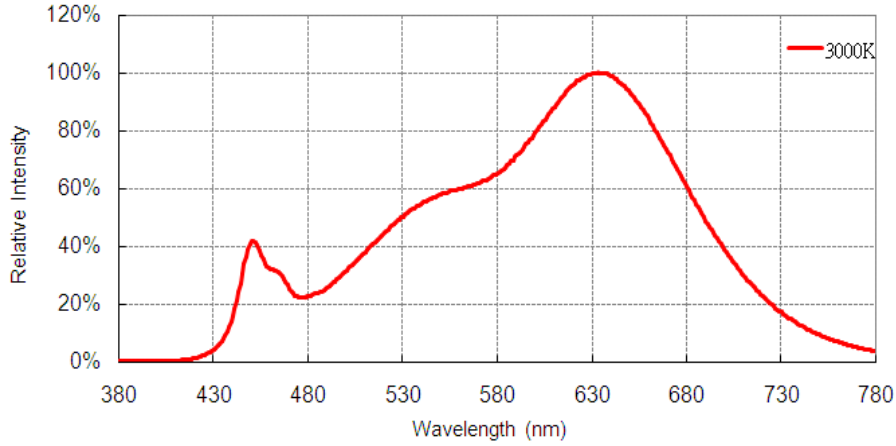
Note:

- (1) Correlated color Temperature is derived from the CIE 1931 Chromaticity diagram
- (2) Measurement tolerance is  $\pm 0.007$
- (3) The luminous flux tolerance is  $\pm 7\%$
- (4) The Forward Voltage tolerance is  $\pm 0.1V$

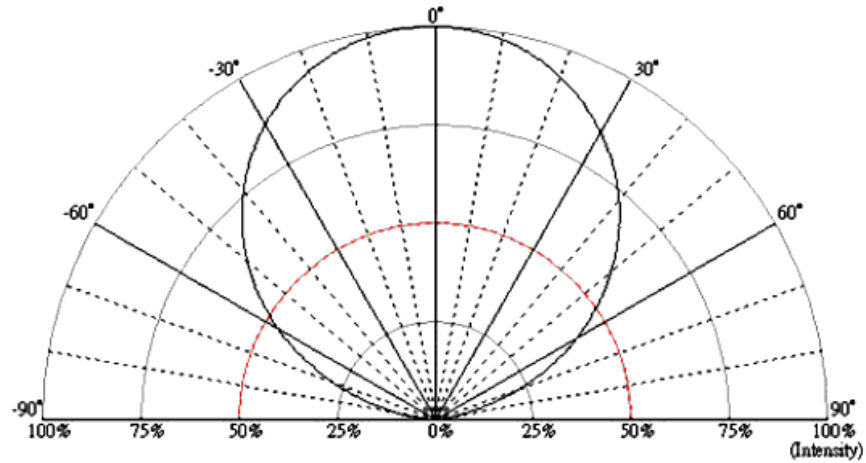
## Characteristics

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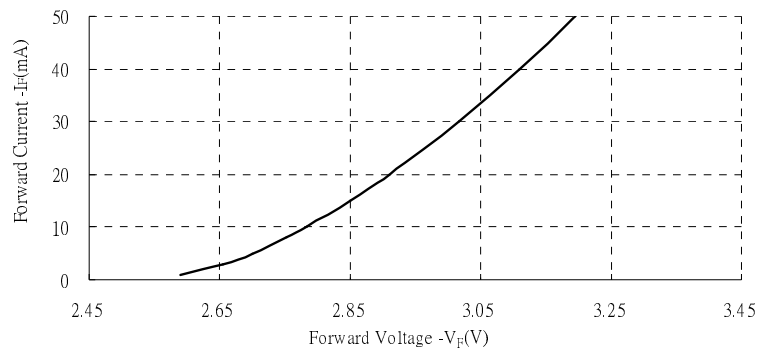
### Spectrum



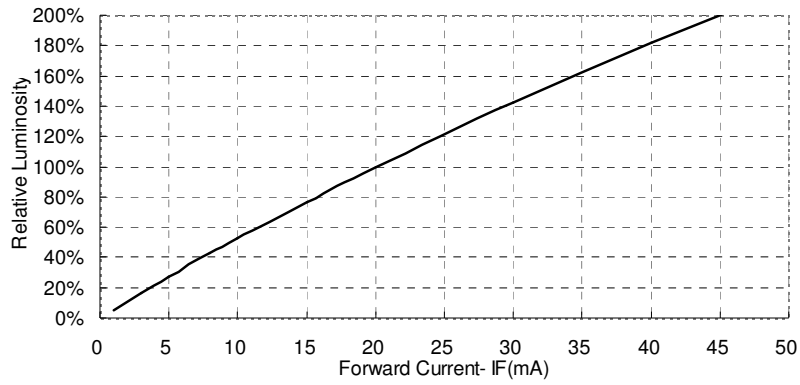
### Radiation Pattern



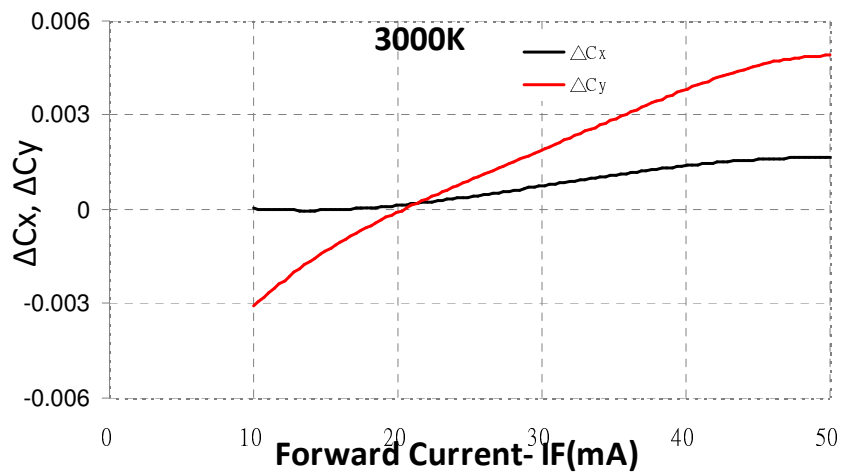
### Forward Voltage vs. Forward Current



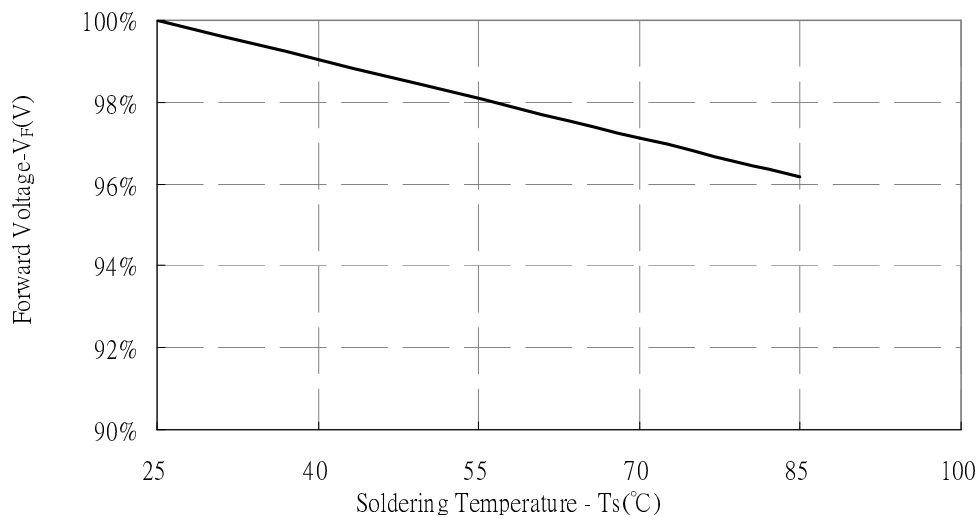
### ■ Forward Current vs. Relative Luminosity



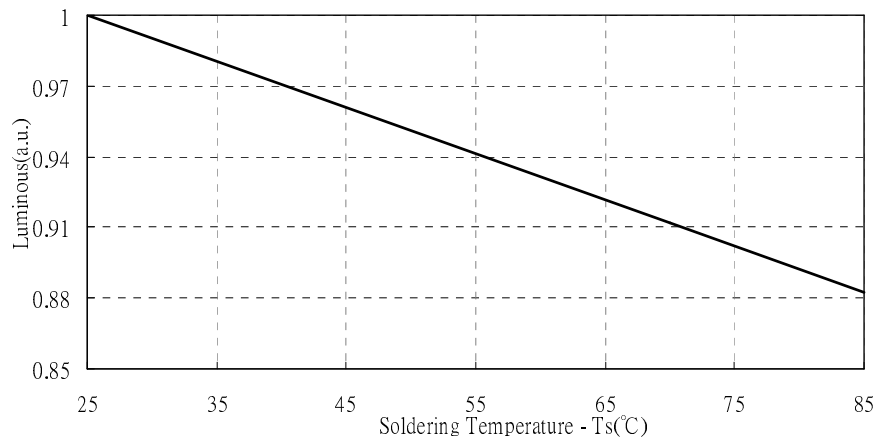
### ■ Forward Current vs. Chromaticity Coordinate



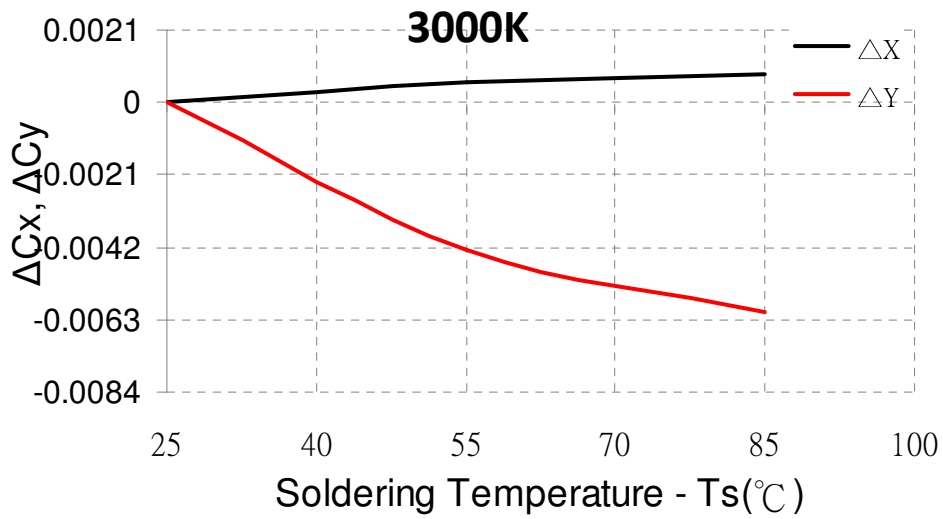
### ■ Relative Forward Voltage vs. Ambient Temperature



■ **Relative Luminous Intensity vs. Ambient Temperature**



■ **Chromaticity vs. Ambient Temperature**



**Reliability**

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**Reliability test**

Item	Condition	Time/Cycle
Steady State Operating Life of Low Temperature -40°C	-40°C Operating	1000 Hrs
Steady State Operating Life of High Temperature 60°C	60°C Operating	1000 Hrs
Steady State Operating Life of High Temperature 85°C	85°C Operating	1000 Hrs
Low temperature storage -40°C	-40°C Storage	1000 Hrs
High temperature storage 100°C	100°C Storage	1000 Hrs
Steady State Operating Life of High Humidity Heat 60°C 90%	60°C/90% Operating	1000 Hrs
Resistance to soldering heat on PCB (JEDEC MSL3)	Pre-store@60°C,60%RH for 52hrs Tslid max=260°C	3 Times
Thermal shock	-40°C/20minr ~5minr ~ 100°C/20min	200 Cycles

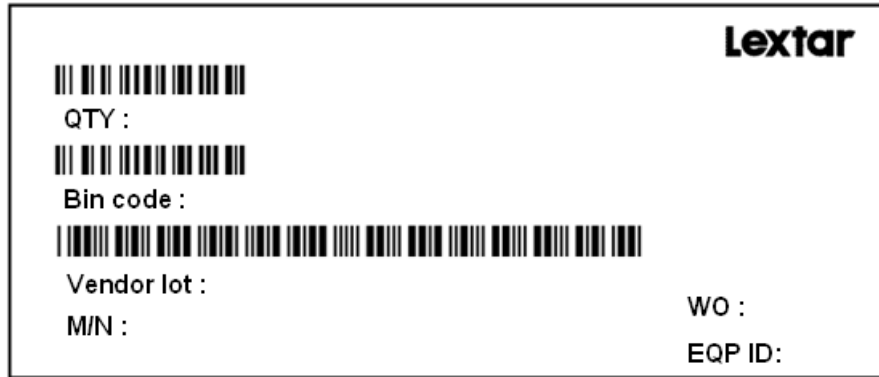
**Judgment Criteria**

Item	Symbol	Test Condition	Judgment Criteria
Forward Voltage	Vf	20 mA	$\Delta Vf < 10 \%$
Luminous Flux	Iv	20 mA	$\Delta Iv < 30 \%$

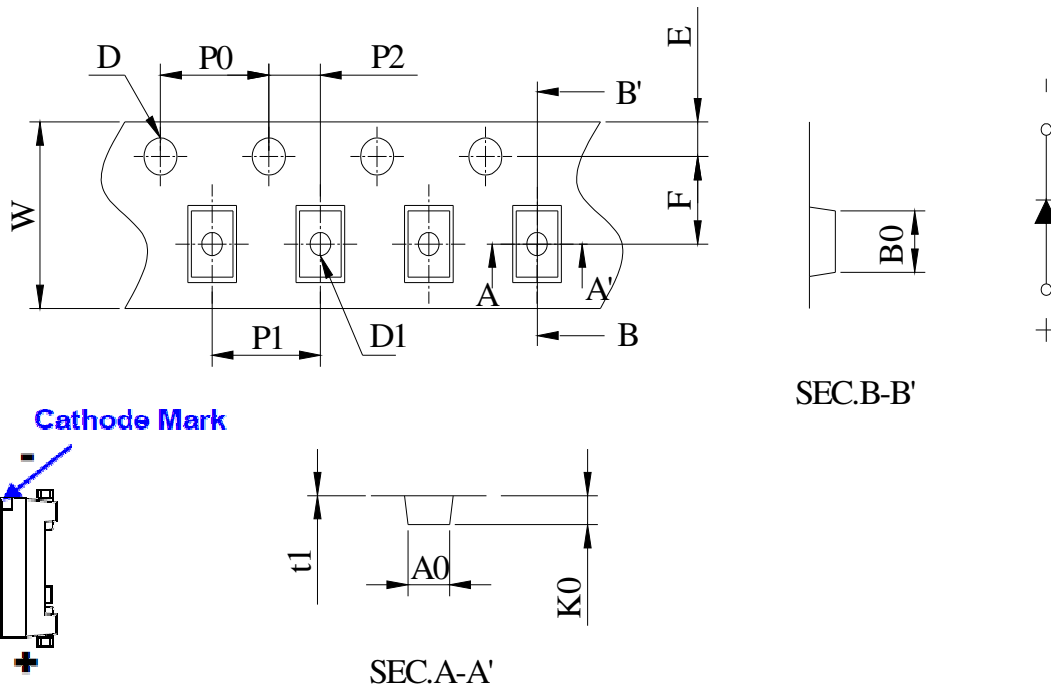
Packing

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■ Reel Label

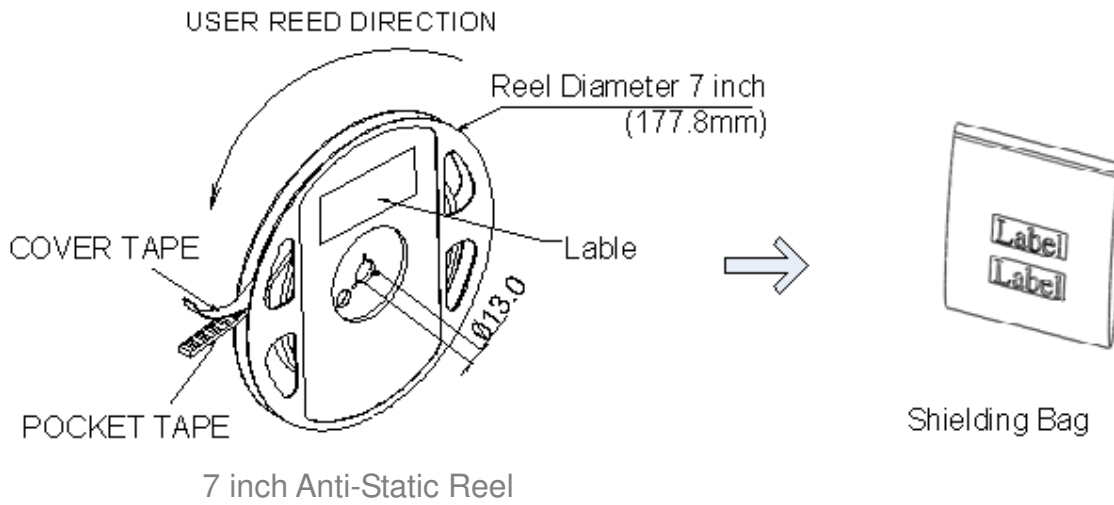


■ Carrier Tape Dimension

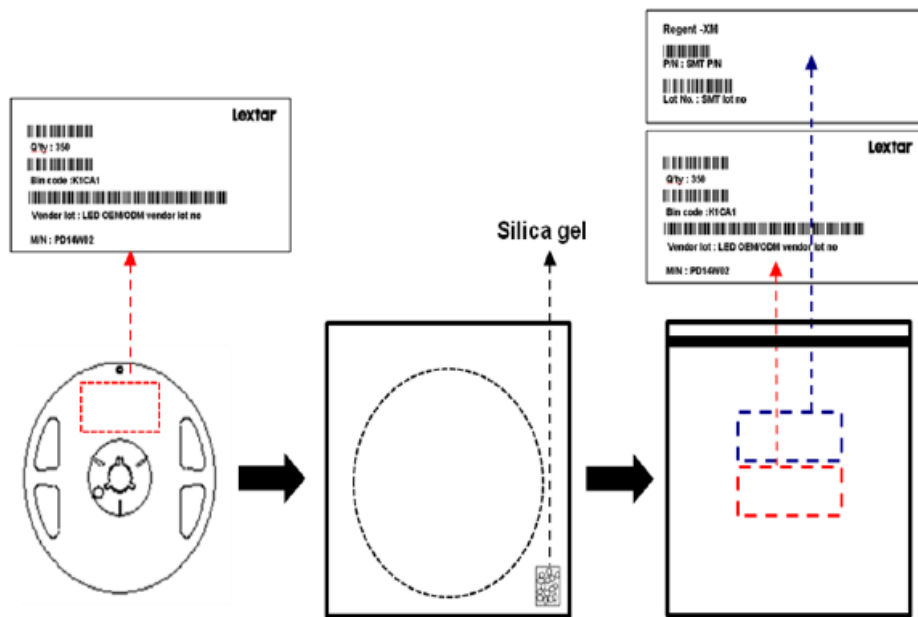


Item	Spec	Tol.(+/- )	Item	Spec	Tol.(+/- )
W	8.00	±0.1	P2	2.00	±0.05
E	1.75	±0.1	P0 x 10	40.00	±0.2
F	3.50	±0.05	t1	0.23	±0.05
D	1.50	+0.1,-0	A0	1.35	±0.1
D1	0.6	±0.1	B0	3.20	±0.1
P0、P1	4.00	±0.1	K0	1.5	±0.1

### Package



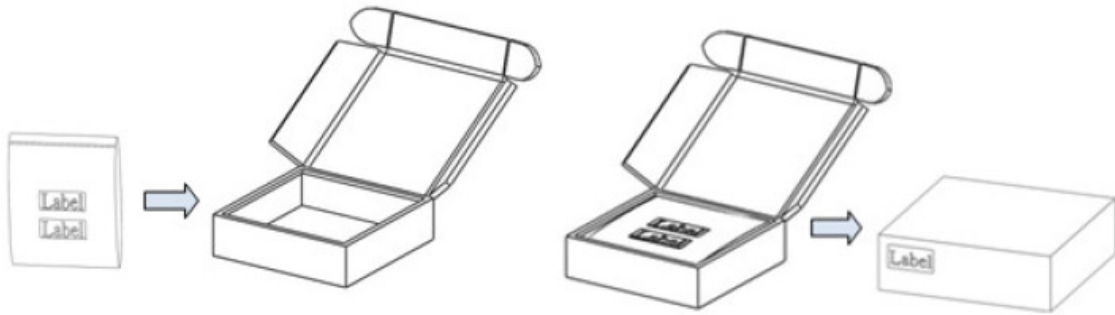
### Shield Bag Taping



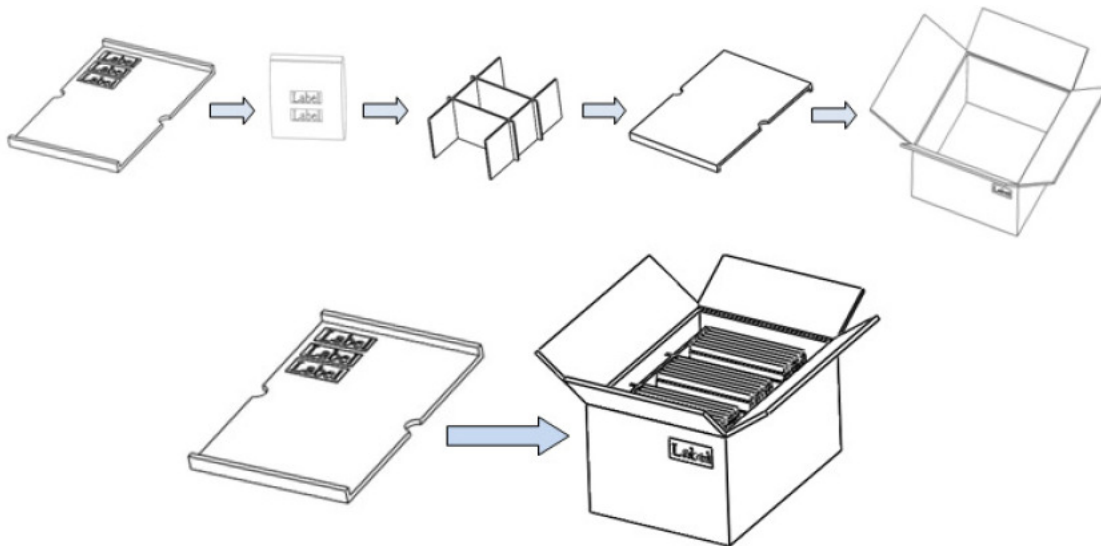
### Packing Box

Type	Large Box		Medium Box		Small Box	
Dimension	541X511X276mm		385X303X260mm		283X235x70mm	
Maximum Reels	7"X12mm Reel	80/R	7"X12mm Reel	30/R	7"X12mm Reel	6/R
Minimum Reels	7"X12mm Reel	40/R	7"X12mm Reel	21/R	7"X12mm Reel	1/R

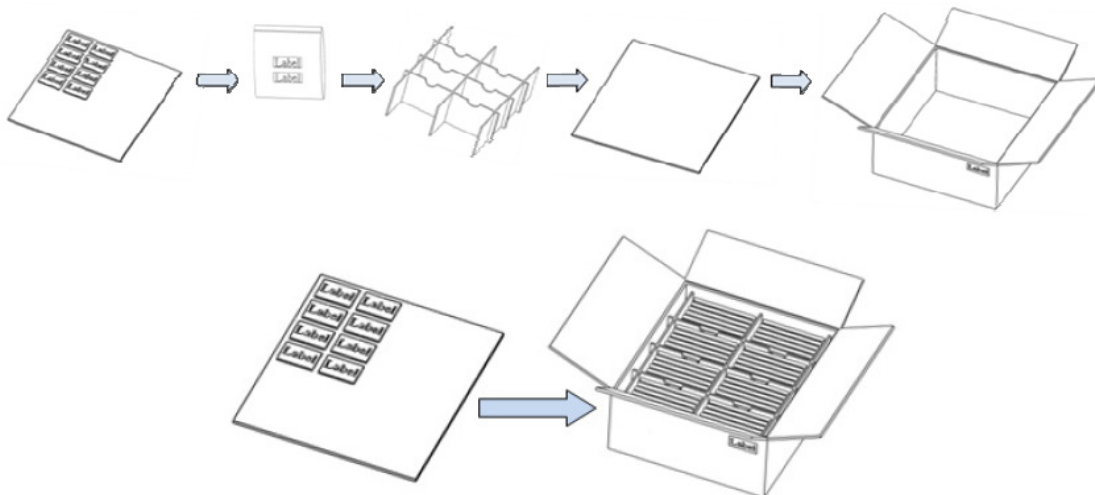
■ **Small Box**



■ **Medium Box**



■ **Large Box**





## Precautions

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### ■ Safety Precautions

- The LED light output is too strong for human eyes without shield. Prevent eye contact directly more than seconds.
- Ensure operating under maximum rating.

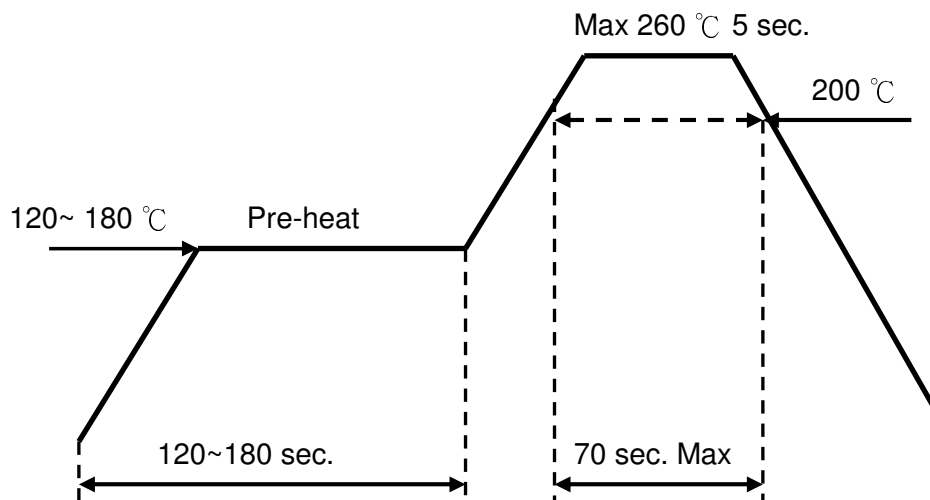
### ■ Storage

- Before opening the package, the LEDs should storage under 30°C , 70% RH.
- After opening the package bag, the LEDs should be keep under 30°C , 70% RH. Recommend to use within 168 hours. If unused LEDs remain, suggest to store into moisture proof bag or original package bag with moisture absorbent material such as silica gel. Reseal well is necessary.
- If the product exceeded the storage period or the moisture absorbent material faded away, baking treatment should be done by following conditions.

Bake condition: 60°C , 12hours (One time only).

### ■ Soldering Notice and Conditions

- When soldering LEDs,
- Do not solder/reflow the same LED over two times.
- Recommend soldering conditions:  
Hand soldering: 350 °C max , 3 sec. max.  
Reflow soldering: Pre-heat 180 °C max , 180 sec. max.  
Peak 260 °C max , 5 sec. max.
- Reflow temperature profile as below: (lead-free solder)



- When soldering, don't put stress on the LEDs
- After LEDs have been soldered, strongly recommend not to repair to keep the LEDs performance.

### ■ Static Electricity

- LED package is extremely sensitive to static electricity. It's recommended that anti-electrostatic glove and wrist band is necessary when handling the LEDs. All devices are also be grounded properly as well.
- Protection devices design should be considered in the LED driving circuit.

### ■ Cleaning

- If washing is required, recommend to use alcohol as a solvent.
- Recommend to avoid cleaning the LEDs by ultrasonic. If necessary, pre-test the LED is necessary to confirm whether any damage occur after the process.

**Revision History**

PC30H11V0  
Product Specification

Date	Contents	Writer	Approved
2014.12.25	New version	Ching Chen	Berris Huang

## *Smart Lighting Amazing Life*

Lextar Electronics Corp. is the leading LED (Light Emitting Diode) maker integrating upper stream epitaxial, middle stream chip, and downstream package, SMT and LED lighting applications. Founded in May, 2008, Lextar is a subsidiary of AU Optronics, the leading TFT-LCD and solar PV manufacturer. Lextar's product applications include lighting and LCD backlight. Lextar's manufacturing sites include Hsinchu and Chunan in Taiwan, and Suzhou in China. The company turnover in 2010 is 266 million USD.