

晶采光電科技股份有限公司 AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-800480RCTMQW-A4H
APPROVED BY	
DATE	

☑Approved For Specifications□Approved For Specifications & Sample

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RECORD OF REVISION

Revision Date	Page	Contents	Editor
2015/03/31		New Release	Emil

1. INTRODUCTION

Ampire Display Module is a color active matrix TFT-LCD that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD panel, timing controller. This TFT-LCD has a high resolution (800(R.G.B) X 480) and can display up to 262,144 colors.

1-1. Features

• 7" WVGA (16:9 diagonal) configuration

• Input interface voltage: 3.3V

• Interface: 6-bits LVDS interface

1-2. Applications

Date: 2015/03/31

Portable TV

Car user DVD

Industrial application

• HMI (Human machine interface)

2. PHYSICAL SPECIFICATIONS

Item	Specifications	unit
Display resolution(dot)	800RGB (W) x 480(H)	dots
Active area	152.4 (W) x 91.44 (H)	mm
Pixel pitch	0.1905 (W) x 0.1905 (H)	mm
Color configuration	R.G.B Vertical stripe	
Overall dimension	165.0(W)x106.0(H)X8.76(T)	mm
Surface treatment	Antiglare, Hard-Coating (3H) with EWV film	
Brightness	1000	cd/m ²
Contrast ratio	400 : 1	
Backlight unit	LED	
Display color	262,144	colors

3. ABSOLUTE MAX. RATINGS

3-1 Electrical Absolute Rating

3-1-1 TFT LCD Module

Item	Symbol	Val	ues	UNIT	Noto	
item	Symbol	Min.	Max.	OINIT	Note	
Power voltage	VCC	-0.5	6.0	V	GND=0V	
Voltage range at any terminal		-0.5	VCC+0.3	V		

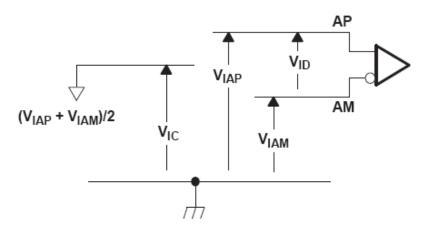
3-2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	Тора	-30	80	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	-30	80	$^{\circ}\mathbb{C}$	

4. ELECTRICAL CHARACTERISTICS

4-1 TFT LCD Module voltage

		MIN	NOM	MAX	UNIT
V _{CC}	Supply voltage	3	3.3	3.6	V
V_{IH}	High-level input voltage (SHTDN)	2			V
V_{IL}	Low-level input voltage (SHTDN)			0.8	V
$ V_{ID} $	Magnitude differential input voltage	0.1		0.6	V
V _{IC}	Common-mode input voltage	$\frac{ V_{\text{ID}} }{2}$		$2.4 - \frac{ V_{\text{ID}} }{2}$	٧

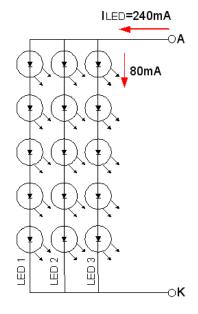


ITEM	SYMBO L	MIN	TYP	MAX	UNIT	CONDITION
Power Supply Voltage For LCD	Vcc	3.0	3.3	3.6	V	
Power Supply Current For LCD	lcc	1	180	230	mA	Black pattern

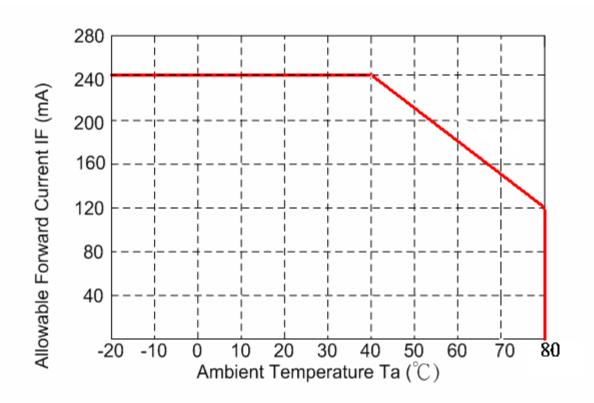
4-2 LED Driving Conditions

ITEM	SYMBOL	MIN	TYP	MAX	UNIT	CONDITION
LED Backlight Voltage	V_{BL}	15.0	16.5	18.0	V	For reference
LED Backlight Current	I _{BL}	-	240	-	mA	Ta=25°C
LED Life Time			50K		Hr	Note*

Note* : Brightness to be decreased to 50% of the initial value(Ta=25 $^{\circ}\text{C}$).



The constant current source is needed for white LED back-light driving. When LCM is operated over 40°C ambient temperature, the I_{BL} of the LED back-light has to be reduced



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5. INTERFACE

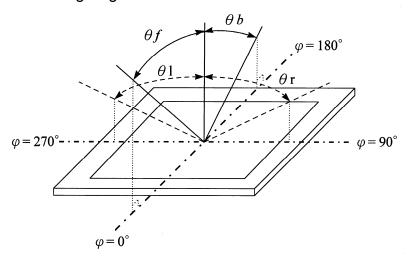
Pin No.	Symbol	Function
1	VDD	POWER SUPPLY:3.3V
2	VDD	POWER SUPPLY:3.3V
3	GND	Power Ground
4	GND	Power Ground
5	INO-	Transmission Data of Pixels
6	IN0+	Transmission Data of Pixels
7	GND	Power Ground
8	IN1-	Transmission Data of Pixels 1
9	IN1+	Transmission Data of Pixels 1
10	GND	Power Ground
11	IN2-	Transmission Data of Pixels 2
12	IN2+	Transmission Data of Pixels 2
13	GND	Power Ground
14	CLK-	Sampling Clock
15	CLK+	Sampling Clock
16	GND	Power Ground
17	NC	Keeps NC
18	NC	Keeps NC
19	GND	Power Ground
20	NC	Keeps NC

6. OPTICAL CHARACTERISTICS

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
	Front	θf		60	65				
Viewing	Back	θb	CR≧10	60	65		dog	(1)(2)(3)	
Angle	Left	θΙ	CR≦ IU	65	70		deg.	(1)(2)(3)	
	Right	θr		65	70				
Contrast ratio	ı	CR	Θ=Φ=0°	1	400	1	1	(1)(3)	
Response Tin	20	T_r		I	5	10	ms	(1)(4)	
Response III	iie	T_f	Θ=Φ=0°	1	11	16	ms	(1)(4)	
Color	White	Wx	0-Ψ-0	0.249	0.299	0.349		(1)	
chromaticity	vviiile	Wy		0.278	0.328	0.378	1	(1)	
Luminance	Luminance		Θ=Φ=0°	800	1000	1	cd/m ²	(1)(5)	
Luminance Uniformity		ΔL	Θ=Φ=0°	70			%	(1)(5)(6)	

Note 1: Ta=25°C. To be measured on the center area of panel after 10 minutes operation.

Note 2: Definition of Viewing Angle



Note 3: Definition of contrast ratio:

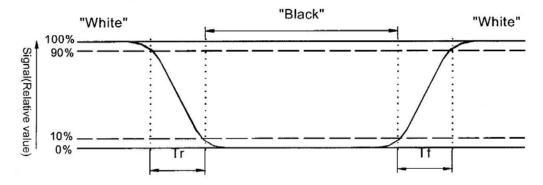
Contrast ratio is calculated with the following formula.

Contrast ratio (CR) = Photo detector output when LCD is at "White" state

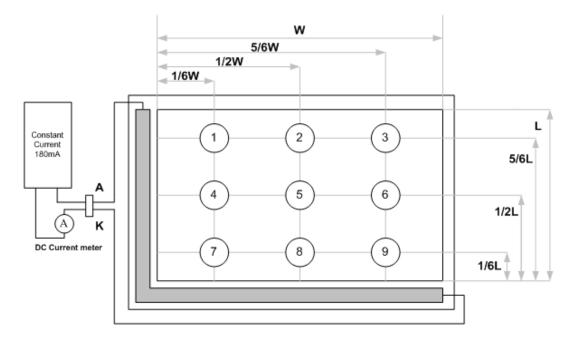
Photo detector Output when LCD is at "Black" state

Note 4: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time) respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 5: Luminance is measured at point 5 of the display.



Note 6: Definition of Luminance Uniformity

 $\Delta L = [L(min.) \text{ of 9 points } / L(max.) \text{ of 9 points}] X 100\%$

7. INPUT SIGNAL (DE ONLY MODE)

7-1 LVDS Singal

switching characteristics over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{su}	Setup time, D0–D20 to CLKOUT↓	0 0-5 0 5 5	5			ns
th	Data hold time, CLKOUT↓ to D0–D20	C _L = 8 pF, See Figure 5	5			ns
t(RSKM)	Receiver input skew margin§ (see Figure 7)	t _C = 15.38 ns (±0.2%), Input clock jitter < 50 ps¶,	550	700		ps
t _d	Delay time, CLKIN↑ to CLKOUT↓ (see Figure 7)	V _{CC} = 3.3 V, t _c = 15.38 ns (±0.2%), T _A = 25°C	3	5	7	ns
t _{en}	Enable time, SHTDN to phase lock	See Figure 7		1		ms
t _{dis}	Disable time, SHTDN to off state	See Figure 8		400		ns
t _t	Transition time, output (10% to 90% t_Γ or t_f) (data only)	C _L = 8 pF		3		ns
t _t	Transition time, output (10% to 90% t_Γ or $t_f)$ (clock only)	C _L = 8 pF		1.5		ns
t _W	Pulse duration, output clock			0.50 t _C		ns

 \P [Input clock jitter] is the magnitude of the change in input clock period.

PARAMETER MEASUREMENT INFORMATION

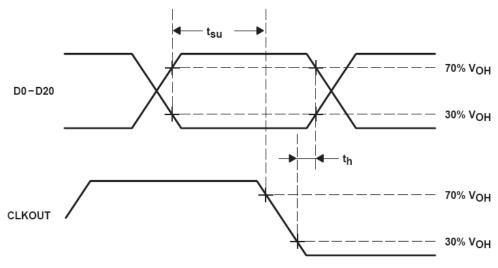


Figure 5. Setup and Hold Time Waveforms

[†] All typical values are at V_{CC} = 3.3 V, T_A = 25°C. § The parameter $t_{(RSKM)}$ is the timing margin available to allocate to the transmitter and interconnection skews and clock jitter. The value of this parameter at clock periods other than 15.38 ns can be calculated from $t_{RSKM} = tc/14 - 550 ps$.

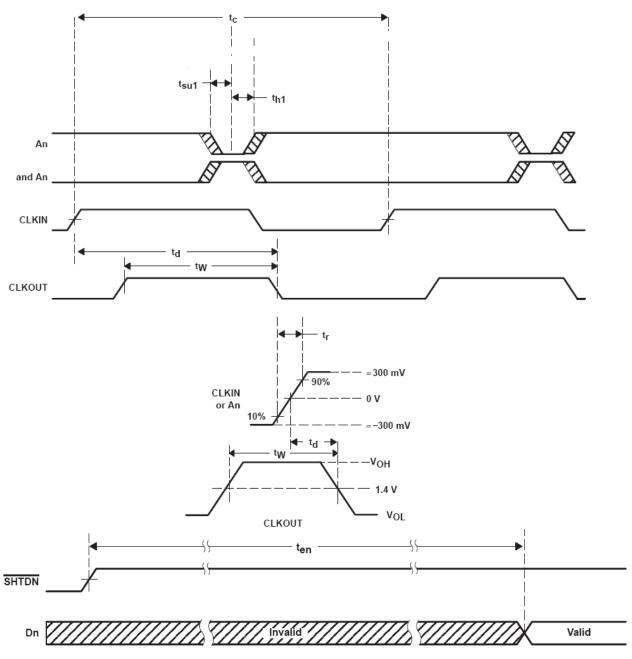


Figure 7. Enable Time Waveforms

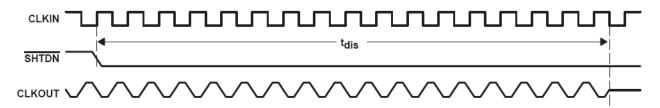
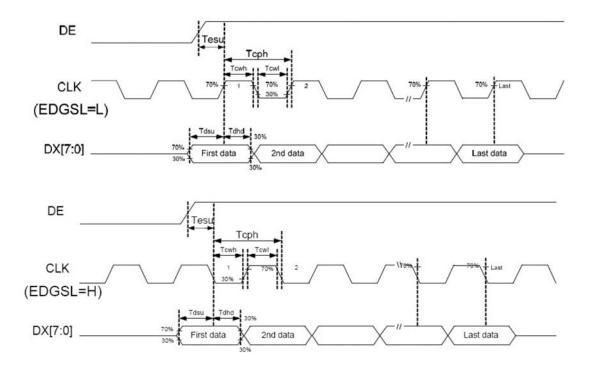


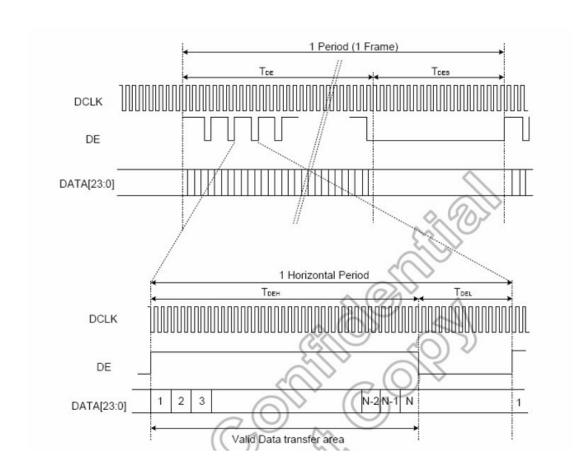
Figure 8. Disable Time Waveforms

7-2 TTL Signal (DE Only mode)

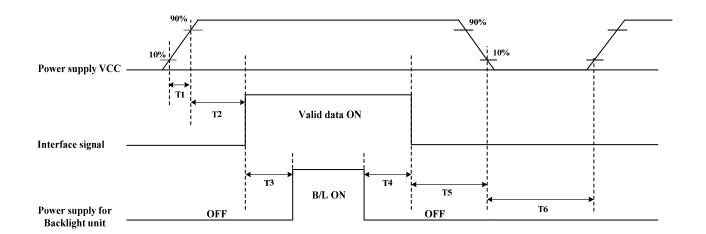
Parameter	Symbol		Unit			
Parameter	Зунион	Min.	Тур.	Max.	Ollit	
Data setup time	Tdsu	6	-	-	ns	
Data hold time	Tdhd	6	-	-	Tcph	
DE setup time	Tesu	6	-	-	Tcph	
CLK frequency	F срн		33.26		MHz	
CLK period	Тсрн		30.06		ns	
CLK pulse duty	Тсwн	40	50	60	%	
DE period	T _{DEH} +T _{DEL}	1000	1056	1200	Тсрн	
DE pulse width	TDEH	-	800	-	Тсрн	
DE frame blanking	TDEB	10	45	110	TDEH+TDEL	
DE frame width	TDE	-	480	-	TDEH+TDEL	

Note: We suggest using the typical value, so it can have better performance.





7-3 Power ON/OFF sequence.



Parameter		Unit				
Tarameter	Min.	Тур.	Max.	Oiiit		
T1	1	-	2	[ms]		
T2	0	60	100	[ms]		
Т3	200	-	-	[ms]		
T4	200	-	-	[ms]		
T5	1	-	-	[ms]		
Т6	1000	-	-	[ms]		

8. DISPLAYED COLOR AND INPUT DATA

	Color &		DATA SIGNAL																	
		Gray Scale	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	В5	В4	ВЗ	B2	B1	В0
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
		Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	1	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color		Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
		Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	-	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
		White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	-	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red				:								:				:	:	:	:	:
Reu	-	Red(31)	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
		:		:		••	••					:		••		:	:	:	:	:
		Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	-	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
		Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Green		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Orecii		Green(31)	0	0	0	0	0	0	0	1	1	1	1	0	0	0	0	0	0	0
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	-	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
		Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
		Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Diue		Blue(31)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	-	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

9. RELIABILITY TEST

Test Item	Test Conditions	Note
High Temperature Operation	80±3°C ,Dry t=240 hrs	
Low Temperature Operation	-30±3°C, Dry t=240 hrs	
High Temperature Storage	80±3°C , Dry t=240 hrs	1,2
Low Temperature Storage	-30±3°C ,Dry t=240 hrs	1,2
Thermal Shock Test	-20°C ~ 25°C ~ 70°C 30 min. 5 min. 30 min. (1 cycle) Total 100 cycle(Dry)	1,2
Humidity Test	60 °C, Humidity 90%, 240 hrs	1,2
Vibration Test (Packing)	Sweep frequency: 10 ~ 55 ~ 10 Hz/1min Amplitude: 0.75mm Test direction: X.Y.Z/3 axis Duration: 30min/each axis	2

Note 1: Condensation of water is not permitted on the module.

Note 2: The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

10. USE PRECAUTIONS

10-1 Handling precautions

- (1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.
- (2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzine and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.
- (3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.
- (4) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

10-2 Installing precautions

- (1) The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. $1M\Omega$ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.
- (2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.
- (3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.
- (4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off

10-3 Storage precautions

- (1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.
- (2) Choose the dark spaces where the product is not exposed to direct sunlight or fluorescent light.
- (3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

10-4 Operating precautions

- (1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.
- (2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.
- (3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC dive voltage.
- (4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctions.
- (5) Make certain that each signal noise level is within the standard (L level: 0.2Vdd or less and H level: 0.8Vdd or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.
- (6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.
- (7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.
- (8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

10-5 Other

- (1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.
- (2) The residual image may exist if the same display pattern is shown for hours. This residual image, however, disappears when another display pattern is shown or the drive is interrupted and left for a while. But this is not a problem on reliability.
- (3) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products..

11. OUTLINE DIMENSION

