

Specifications for LCD module

Customer	
Customer part no.	
Ampire part no.	AM-800480BTMQW-A6H
Approved by	
Date	

Preliminary Specification

□ Approved Specification

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Approved by	Checked by	Organized by
Path	Com	Jessie

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2016/6/27	-	New release	Jessica
2016/10/5	7	Add color chromaticity	Jessica
2016/11/15	7	Correct color chromaticity	Jessica
2016/12/22	7	Update optical specifications	Jessica

1. Features

It's a 7 inches Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 7" TFT-LCD panel, LED backlight.

- (1) Construction: 7" a-Si TFT active matrix, White LED Backlight.
- (2) Resolution (pixel): 800(R.G.B) X480
- (3) Number of the Colors : 16.7M colors (R , G , B 8 bit digital each)
- (4) LCD type : Transmissive, normally White
- (5) Interface: LVDS
- (6) Viewing Direction: 6 o'clock (Gray inversion)

2. PHYSICAL SPECIFICATIONS

Item	Specifications	unit
LCD size	7 inch (Diagonal)	
Resolution	800 x (RGB) x 480	dot
Pixel pitch	0.192(W) x 0.1805(H)	mm
Active area	153.6(W) x 86.64(H)	mm
Module size	164.9(W) x 100(H) x 9.65(D)	mm
Color arrangement	RGB-stripe	
interface	Digital	

3. ABSOLUTE MAX. RATINGS

ltem	Symbol		Values		Unit	Domorik
nem	Symbol	MIN	TYP	MAX	Unit	Remark
Power Voltage	VDD	-0.5		5	V	
LED Driver Power Voltage	VLED	-0.3		19	V	
Operation Temperature	Тор	-20	-	70	°C	
Storage Temperature	Ts⊤	-30	-	80	°C	

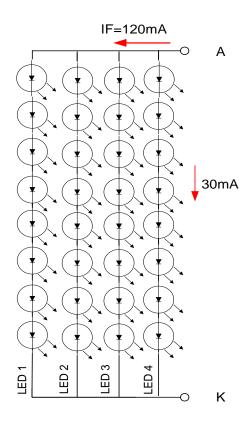
Note (1) The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

4. Backlight Driving Conditions

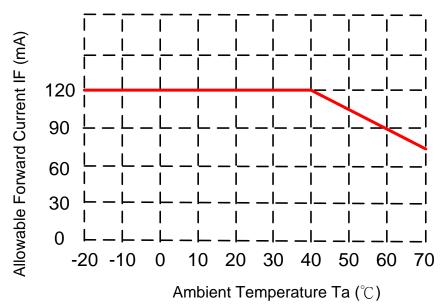
ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
LED Driver Power Voltage	VLED		12	19	V	
LED Driver Power Current	ILED(VLED=12V)		330		mA	Ta=25°C
PWM Dimming DC	VDIMH	1.5		6	V	
active level	VDIML			0.6	V	
PWM Dimming Freq.	FDIM	0.2		20	kHz	
BLEN Pin High Voltage	VBLENH	1.4			V	
BLEN Pin Low Voltage	VBLENL			0.8	V	
LED voltage	VAK		26.4		V	Note 1
LED current	IF		120		mΑ	Note 1
LED life time			50		kHrs	Note 2

Note (1) The LED Supply Voltage is defined by the number of LED at Ta=25 $^{\circ}$ C and IF=120 mA.

Note (2) The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IF=120mA. The LED lifetime could be decreased if operating IF is larger than 120mA.



Note (3) When LCM is operated over 40° C ambient temperature, the IF should be follow :



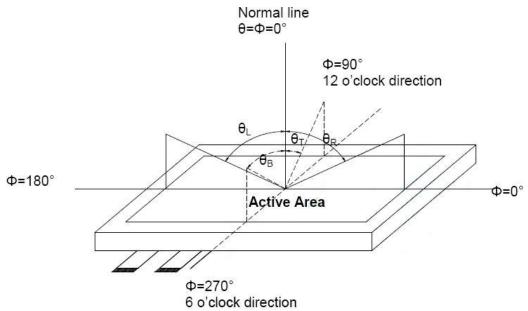
5. Optical Specifications

ltom	Symbol	Condition		Values		Unit	Note
ltem	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
	θL	Φ = 180° (9 o'clock)	60	70			
Viewing angle	heta R	Φ = 0° (3 o'clock)	60	70			Natad
(CR≧10)	heta T	Φ = 90° (12 o'clock)	40	50		degree	Note1
	θΒ	Φ = 270° (6 o'clock)	50	60			
TON				5	7	msec	Noto2
Response line	Response time TOFF			20	28	msec	Note3
Contrast ratio	CR		400	500			Note4
	WX		0.26	0.31	0.36		
	WY		0.32	0.37	0.42		
	RX	Normal	0.57	0.62	0.67		
Color	RY	<i>θ</i> =Φ=0°	0.31	0.36	0.41		Note5
chromaticity	GX		0.30	0.35	0.40		Note6
	GY		0.55	0.60	0.65		
	BX		0.06	0.11	0.16		
	BY		0.07	0.12	0.17		
Luminance (central point)	L			1000		cd/m ²	Note6
Luminance uniformity	YU		70	75		%	Note6

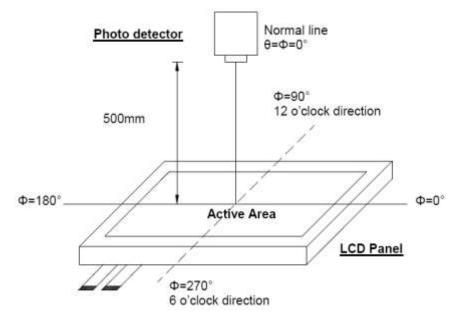
Test Conditions:

VDD = 3.3V, IF = 120mA (Backlight current), the ambient temperature is 25° C. The test systems refer to Note 2.

Note (1) Definition of viewing angle range

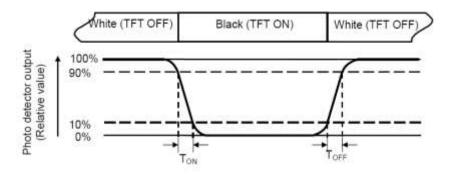


Note (2) Definition of optical measurement system The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)



Note (3) Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note (4) Definition of contrast ratio

Luminance measured when LCD on the "White" state

Contrast ratio (CR) =

Luminance measured when LCD on the "Black" state

- Note (5) Definition of color chromaticity (CIE1931)
 Color coordinated measured at center point of LCD.
 All input terminals LCD panel must be ground when measuring the center area of the panel.
- Note (6) Definition of Luminance Uniformity Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.

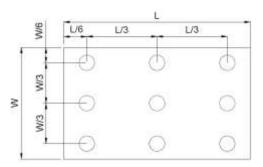
Bmin

Luminance Uniformity (Yu) = -

Bmax

L ----- Active area length

W ----- Active area width



Bmax : The measured maximum luminance of all measurement position. Bmin : The measured minimum luminance of all measurement position.

6. INTERFACE

CN2:P1.0 20Pin/CP100-S20G-H16 or Equivalent

Pin No.	Symbol	Function		
1	VDD	POWER SUPPLY		
2	VDD	POWER SUPPLY		
3	GND	Power Ground		
4	GND	Power Ground		
5	IN0-	Transmission Data of Pixels		
6	IN0+	Transmission Data of Pixels		
7	GND	Power Ground		
8	IN1-	Transmission Data of Pixels 1		
9	IN1+	Transmission Data of Pixels 1		
10	GND	Power Ground		
11	IN2-	Transmission Data of Pixels 2		
12	IN2+	Transmission Data of Pixels 2		
13	GND	Power Ground		
14	CLK-	Sampling Clock		
15	CLK+	Sampling Clock		
16	GND	Power Ground		
17	IN3-	Transmission Data of Pixels 3		
18	IN3+	Transmission Data of Pixels 3		
19	GND	Power Ground		
20	GND	Power Ground		

I: input, O: output, P: power

CN3: ENTERY 3808K-F05N-03L or Equivalent, Mating Connector: ENTERY H208K-P05N-02B or Equivalent

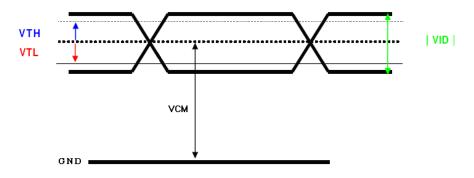
1	VLED	Power supply of LED driving circuit
2	BLEN	LED BLU ON/OFF, High: enable, Low: disable
3	GND	Power Ground
4	DIM	Adjust the LED brightness by PWM
5	5 NC No connection	

Note (1) BLU means Backlight Unit

7. ELECTRICAL CHARACTERISTICS

7.1 DC Characteristics

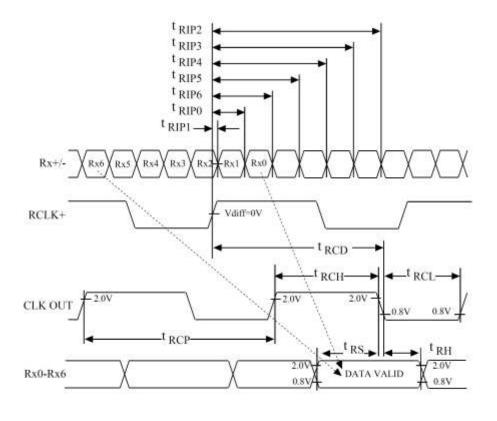
Item	Symbol	Min.	Тур.	Max.	Unit	Condition
Digital Power Supply Voltage	VDD	3.0	3.3	3.6	V	
Digital Power Supply Current	IDD		110		mA	
Differential Input High Threshold	VTH			100	mV	VCM=1.2V
Differential Input Low Threshold	VTL	-100			mV	
Input current	IIN	-10		+10	uA	
Differential input Voltage	VID	0.2		0.6	V	
Common Mode Voltage Offset	VCM	$\frac{ VID }{2}$	1.25	$2.4 - \frac{ VID }{2}$	V	



7.2 AC Characteristics

LVDS timing

RECEIV	ER				
t RCP	CLK OUT Period	11.76	Т	50.0	ns
t RCH	CLK OUT High Time		4T/7		ns
t RCL	CLK OUT Low Time		3T/7		ns
t RCD	RCLK+/- to CLK OUT Delay		5T/7		ns
tRS	TTL Data Setup to CLK OUT	3T/7-2.5			ns
t _{RH}	TTL Data Hold from CLK OUT	4T/7-3.5			ns
t TLH	TTL Low to High Transition Time		3.0	5.0	ns
t THL	TTL High to Low Transition Time		3.0	5.0	ns
t _{RIP1}	Input Data Position 0 (T=11.76ns)	-0.4	0.0	0.4	пs
t RIPO	Input Data Position 1 (T=11.76ns)	T/7-0.4	T/7	T/7+0.4	ns
t RIP6	Input Data Position 2 (T=11.76ns)	2T/7-0.4	2T/7	2T/7+0.4	ns
t RIP5	Input Data Position 3 (T=11.76ns)	3T/7-0.4	3T/7	3T/7+0.4	ns
t RIP4	Input Data Position 4 (T=11,76ns)	4T/7-0.4	4T/7	4T/7+0.4	ns
t _{RIP3}	Input Data Position 5 (T=11.76ns)	5T/7-0.4	5T/7	5T/7+0.4	ns
t RIP2	Input Data Position 6 (T=11.76ns)	6T/7-0.4	6T/7	6T/7±0.4	ns
t RPLL	Phase Lock Loop Set			10.0	ms



Note: 1) Vdiff = (RA+) - (RA-), (RCLK+) - (RCLK-)

Horizontal timing

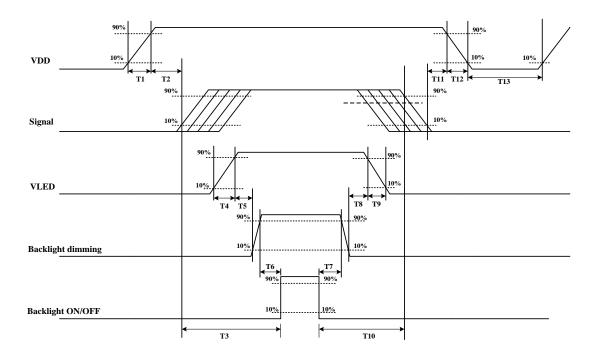
TTL

Parameter	Cumbal		Heats.		
	Symbol	Min.	Typ.	Max_	Unit
H-Display Area	thd		800		
DCLK Frequency	fclk		30	50	MHz
One Horization Period	th	862	1056	1200	DCLK
HS Pulse Width	thpw	1	-	40	DCLK
HS Back Porch (Blanking)	thb		46		DCLK
HS Front Porch	thfp	16	210	354	DCLK
DE Mode Blanking	th-thd	85	256	400	DCLK)

Parameter	Symbol	Spec			
		Min,	Typ.	MAX	Unit
V-Display Area	tvd		480		th
VS period Time	Tv	513	525	650	th
VS pulse width	tvpw	3	-	20	th
VS Back Porch (Blanking)	tvb		23		th
VS Front Porch	tvfp	7	22	147	th
DE Mode Blanking	tv-tvd	30	45	170	th



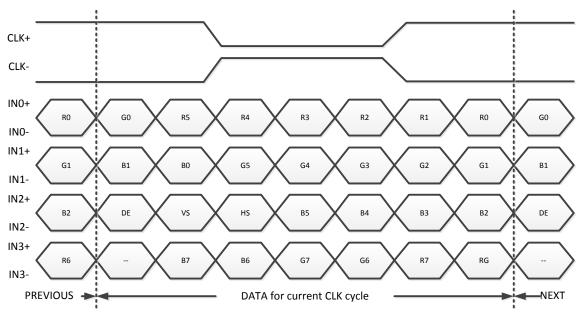
7.3 Power ON/OFF sequence



VDD power and LED on/off sequence are as follows. Interface signals are also shown in the chart. Signal shall be Hi-Z state or low level when VDD is off.

Parameter -	Value			Units
	Min.	Тур.	Max.	Units
T1	0.5	-	10	[ms]
T2	0	40	50	[ms]
T3	200	-	-	[ms]
T4	0.5	-	10	[ms]
T5	10	-	-	[ms]
T6	10	-	-	[ms]
T7	0	-	-	[ms]
T8	10	-	-	[ms]
T9	-	-	10	[ms]
T10	110	-	-	[ms]
T11	0.5	16	50	[ms]
T12	-	-	100	[ms]
T13	1000	-	-	[ms]

7.4 24-BIT LVDS Input Data Format



Note: R/G/B data 7: MSB, R/G/B data 0: LSB

Note: R/G/B data 7: MSB, R/G/B data 0: LSB				
Signal Name	Description	Remark		
R7	Red Data 7 (MSB)			
R6	Red Data 6			
R5	Red Data 5	Red-pixel Data		
R4	Red Data 4	Each red pixel's brightness data consists of		
R3	Red Data 3	these 8 bits pixel data.		
R2	Red Data 2			
R1	Red Data 1			
R0	Red Data 0 (LSB)			
G7	Green Date 7 (MSB)			
G6	Green Date 6			
G5	Green Date 5	Crean pixel Data		
G4	Green Date 4	Green-pixel Data		
G3	Green Date 3	Each green pixel's brightness data consists of these 8 bits pixel data.		
G2	Green Date 2	triese o bits pixel data.		
G1	Green Date 1			
G0	Green Date 0 (LSB)			
B7	Blue Data 7 (MSB)			
B6	Blue Data 6			
B5	Blue Data 5	Plue pixel Date		
B4	Blue Data 4	Blue-pixel Data		
B3	Blue Data 3	Each blue pixel's brightness data consists of		
B2	Blue Data 2	these 8 bits pixel data.		
B1	Blue Data 1			
B0	Blue Data 0 (LSB)			
CLK+				
CLK-	LVDS Clock Input			
DE	Display Enable			
VS	Vertical Sync Signal			
HS	Horizontal Sync Signal			

8. RELIABILITY TEST CONDITIONS

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C, t=240 hrs	
Low Temperature Operation	-20±3°C, t=240 hrs	
High Temperature Storage	80±3°C, t=240 hrs	1,2
Low Temperature Storage	-30±3°C, t=240 hrs	1,2
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	1,2

Note (1) Condensation of water is not permitted on the module.

Note (2) The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).

9. General Precautions

9.1 Safety

(1) Liquid crystal is poisonous. Do not put it your month. If the liquid crystal touches you skin or clothes, you need to wash it off immediately with the soap and water.

9.2 Handling

- (1) The LCD panel is plate glass. Do not subject the panel to mechanical shock or excessive force on its surface.
- (2) The polarizer which attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
- (3) To avoid contamination on the display surface, do not touch the module surface with bare hands.
- (4) Keep a space so that the LCD panels do not touch other components.
- (5) Put on cover board such as acrylic board, which covers on the surface of LCD panel to protect panel from damages.
- (6) Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
- (7) Do not leave module in direct sunlight to avoid malfunction of the ICs.

9.3 Static Electricity

- (1) Be sure to ground module before you turn on power or operation module.
- (2) Do not apply voltage which exceeds the absolute maximum rating value.

9.4 Storage

- (1) Store the module in a dark room where it must keep at +25±10 $^{\circ}$ C and 65%RH or less.
- (2) Do not store the module in surroundings which are containing organic solvent or corrosive gas.
- (3) Store the module in an anti-electrostatic container or bag.

9.5 Cleaning

- (1) Do not wipe the polarizer with dry cloth. It might cause scratch.
- (2) Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

9.6 Others

- (1) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.
- (2) Do not apply fixed pattern data signal to the LCD module as you are using the product.

10. OUTLINE DIMENSION

