



晶采光電科技股份有限公司
AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-640480GDTNQW-A0H
APPROVED BY	
DATE	

Approved For Specifications

Approved For Specifications & Sample

AMPIRE CO., LTD.

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RECORD OF REVISION

Revision Date	Page	Contents	Editor
2012/6/20	--	New Release	Rober
2012/6/25	4	Add LED Life Time	Rober
2012/6/26	3	Correct the color depth to 16.7M colors.	Emil
2012/06/27	15,16	Revised the mechanical drawing.	Emil
2012/06/27	-	Issued the official P/N to AM-640480GDTNQW-A0H.	Emil
2012/06/27	4	Mention the LED life time and revised the consumptive current of LED.	Emil

1. INTRODUCTION

This is a color active matrix TFT-LCD that uses amorphous silicon TFT as a switching device . This model is composed of a 5.7inch TFT-LCD panel , a driving circuit and LED backlight system . This TFT-LCD has a high resolution (640(R.G.B) X 480) and can display up to 16.7M colors.

1-1. Features

- VGA Resolution
- 8 Bits color driver with LVDS interface
- Wide range operation temperature
- 4 layers PCB for EMI reduction

2. PHYSICAL SPECIFICATIONS

Item	Specifications	unit
Display resolution(dot)	640RGB (W) x 480(H)	dots
Display area	115.2 (W) x 86.4 (H)	mm
Pixel pitch	0.18 (W) x 0.18 (H)	mm
Color configuration	R.G.B Vertical stripe	
Overall dimension	127.0(W)x98.43(H)x7.5(D)---(Typ)	mm
Surface treatment	Antiglare , Hard-Coating(3H)	
Brightness	500	cd/m ²
Contrast ratio	250 : 1	
Backlight unit	LED	
Display color	16.7M	colors
Viewing Direction	12 o'clock	
Display Mode	Normally White	

3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN	MAX	UNIT	NOTE
Power Supply Voltage	VDD	-0.5	5	V	
Signal Input Voltage	DCLK, DE R0~R5 G0~G5 B0~B5	-0.5	V _{CC} + 0.5	V	
Operation Temperature	Top	-20	70	°C	
Storage Temperature	Tstg	-30	80	°C	

4. ELECTRICAL CHARACTERISTICS

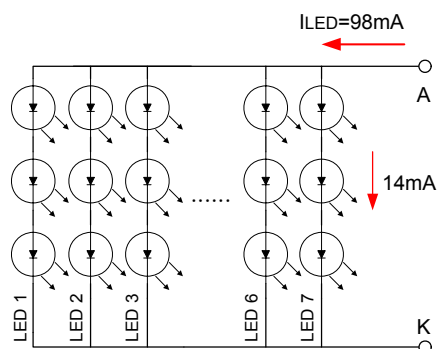
4-1 TFT LCD Module voltage

ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Power Voltage For LCD	V _{DD}	3.0	3.3	3.6	V	
LCD Power Current	I _{DD}	-	106	-	mA	
Logic Input Voltage	V _{IH}	V _{CC} *0.7	--	V _{CC}	V	
	V _{IL}	0	--	V _{CC} *0.3	V	
ADJ Input Voltage	V _{IH}	3.0	--	5.0	V	
	V _{IL}	GND	--	0.3	V	

4-2 LED B/L Driving Conditions

ITEM	SYMBOL	MIN	TYP	MAX	UNIT	CONDITION
LED Backlight Voltage	V _{AK}	-	9.6	-	V	I _{BL} = 180mA
LED Backlight Current	I _{AK}	-	98	-	mA	T _a = 25°C
LED Life time	-		40		kHrs	Note T _a = 25°C

Note* : Brightness to be decreased to 50% of the initial value.



6. INTERFACE

LVDS CN1:

Pin no	Symbol	Function
1	VDD	POWER SUPPLY:3.3V
2	VDD	POWER SUPPLY:3.3V
3	Gnd	Power Ground
4	Gnd	Power Ground
5	IN0-	Transmission Data of Pixels
6	IN0+	Transmission Data of Pixels
7	Gnd	Power Ground
8	IN1-	Transmission Data of Pixels 1
9	IN1+	Transmission Data of Pixels 1
10	Gnd	Power Ground
11	IN2-	Transmission Data of Pixels 2
12	IN2+	Transmission Data of Pixels 2
13	Gnd	Power Ground
14	CLK-	Sampling Clock
15	CLK+	Sampling Clock
16	Gnd	Power Ground
17	IN3-	Transmission Data of Pixels 3
18	IN3+	Transmission Data of Pixels 3
19	LED_A	Backlight of Anode
20	LED_K	Backlight of Cathode

NOTE :

2. VSS Pin must ground contact, can not be floating.

7. AC Timing characteristic of the LVDS

7.1 Timing Parameter

SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
t_{su2}	Setup time, D0–D27 valid to CLKOUT↓	$C_L = 8 \text{ pF}$, See Figure 6	5		ns
t_{h2}	Hold time, CLKOUT↓ to D0–D27 valid	$C_L = 8 \text{ pF}$, See Figure 6	5		ns
t_{RSKM}	Receiver input skew margin ⁽²⁾ (see Figure 7)	$t_c = 15.38 \text{ ns} (\pm 0.2\%)$, input clock jitter < 50 ps ⁽³⁾	490		ps
t_d	Delay time, CLKIN↑ to CLKOUT↓ (see Figure 7)	$t_c = 15.38 \text{ ns} (\pm 0.2\%)$, $C_L = 8 \text{ pF}$	3.7		ns
$\Delta t_{c(o)}$	Cycle time, change in output clock period ⁽⁴⁾	$t_c = 15.38 + 0.75 \sin(2\pi 500E3t) \pm 0.05 \text{ ns}$, See Figure 8	±80		ps
		$t_c = 15.38 + 0.75 \sin(2\pi 3E6t) \pm 0.05 \text{ ns}$, See Figure 8	±300		
t_{en}	Enable time, $\overline{\text{SHTDN}}\uparrow$ to Dn valid	See Figure 9	1		ms
t_{dis}	Disable time, $\overline{\text{SHTDN}}\downarrow$ to off state	See Figure 10	400		ns

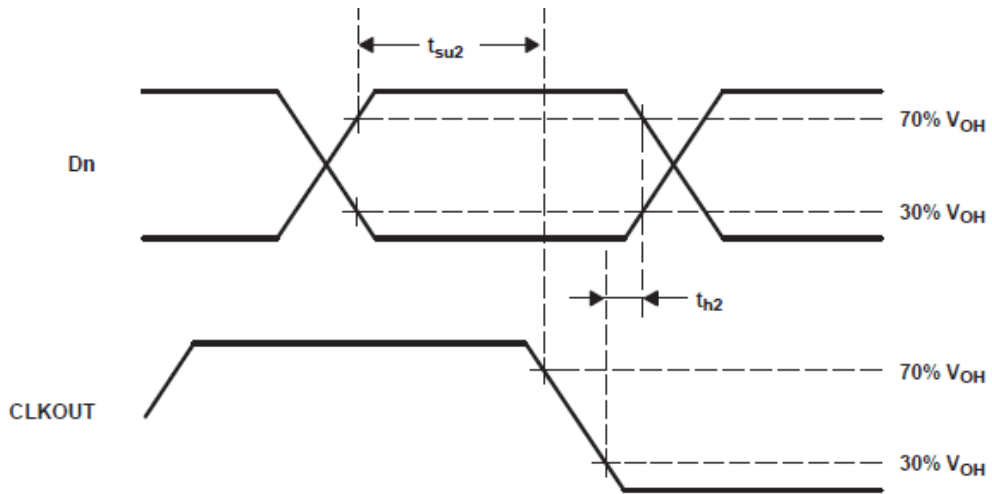
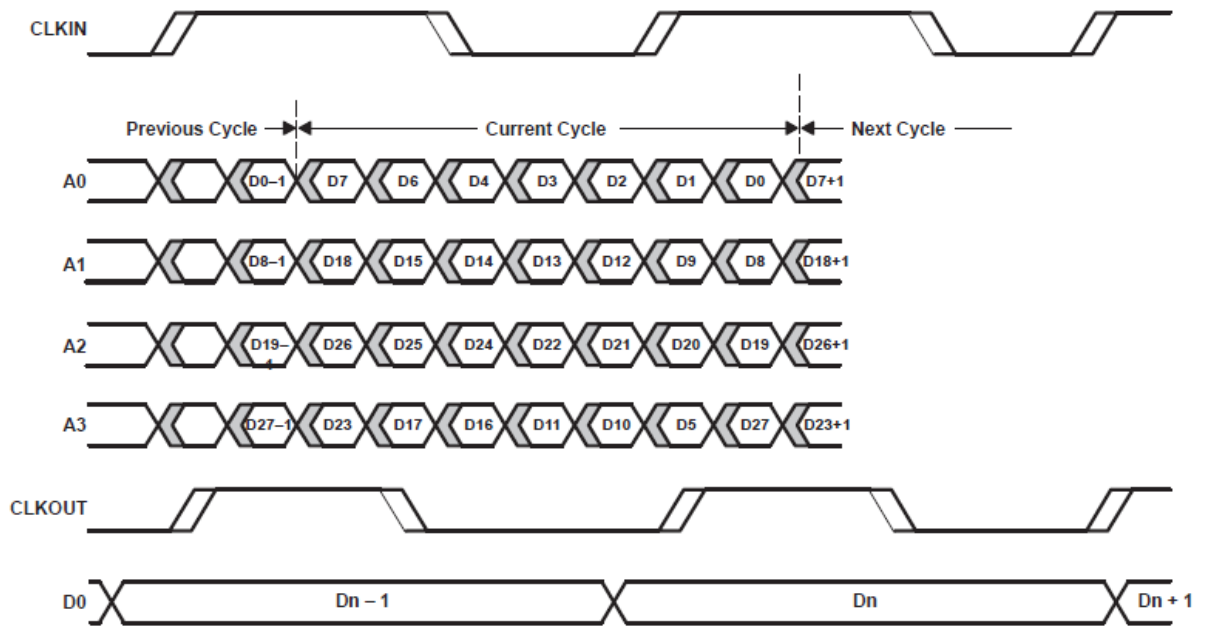
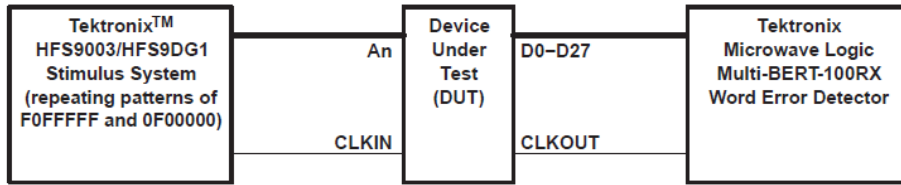


Figure 6. Setup and Hold Time Waveforms



PARAMETER MEASUREMENT INFORMATION (continued)



- A. CLKIN is advanced or delayed with respect to data until errors are observed at the receiver outputs. The magnitude of the advance or delay is $t_{(RSKM)}$.

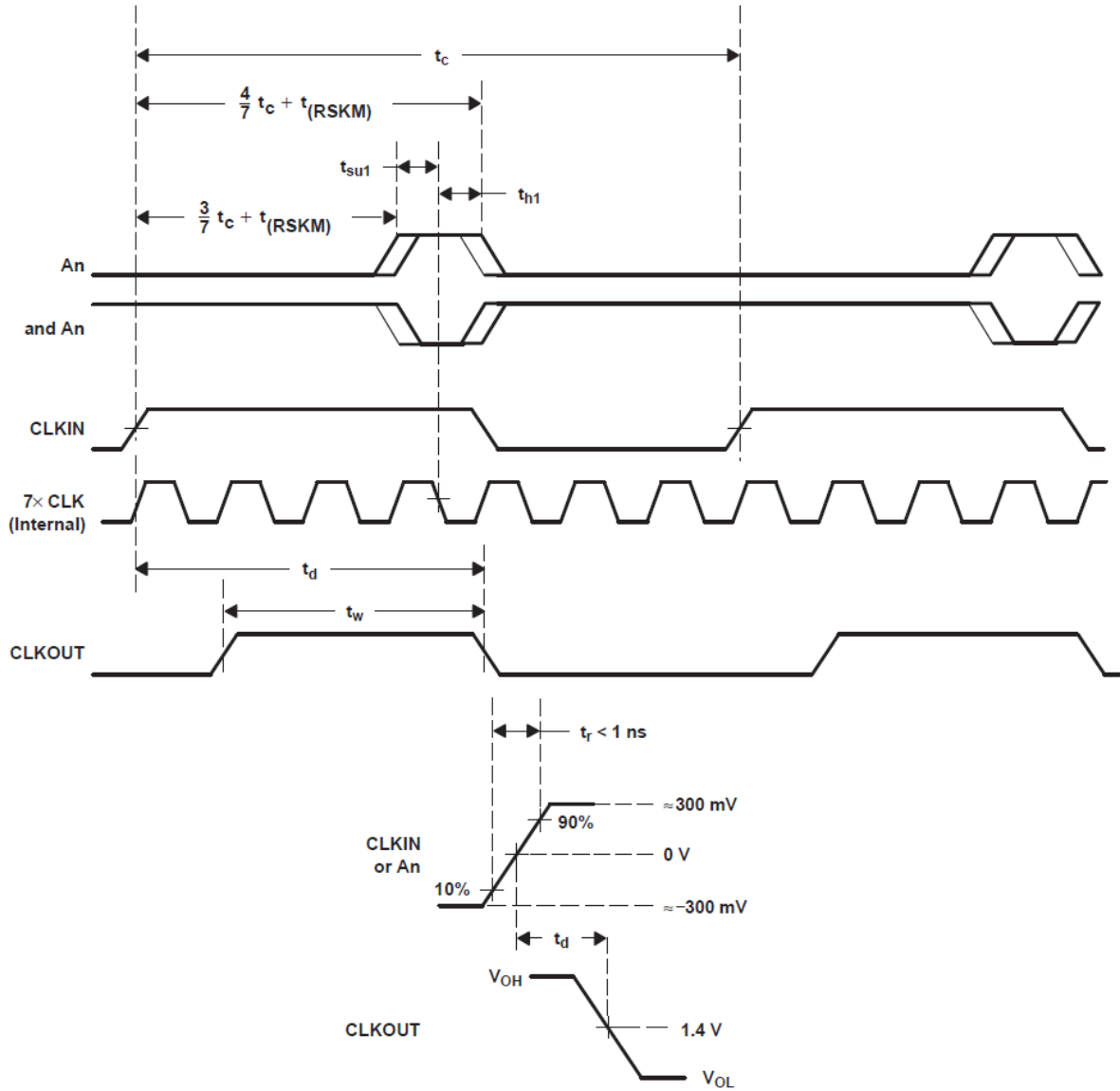


Figure 7. Receiver Input Skew Margin and Delay Timing Waveforms

PARAMETER MEASUREMENT INFORMATION (continued)

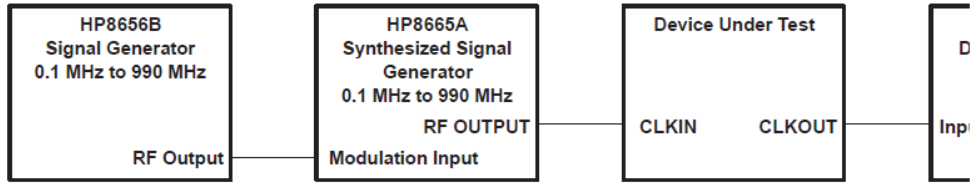
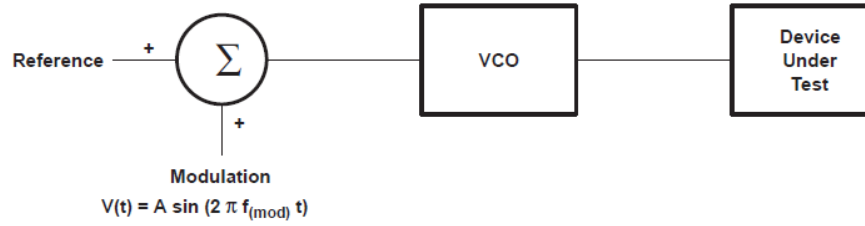


Figure 8. Input Clock Jitter Test

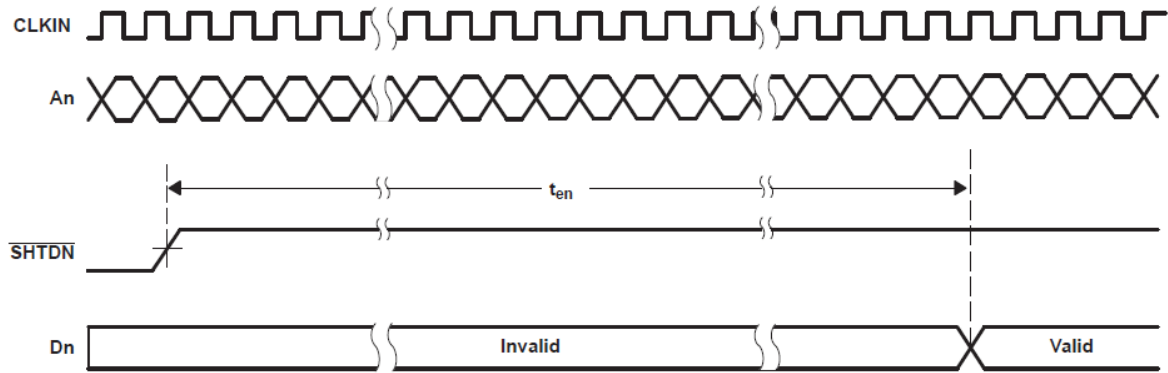


Figure 9. Enable Time Waveforms

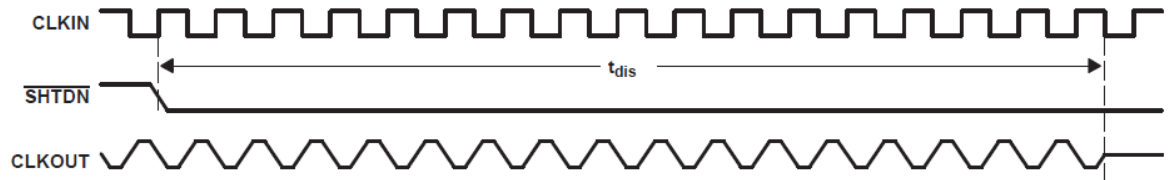


Figure 10. Disable Time Waveforms

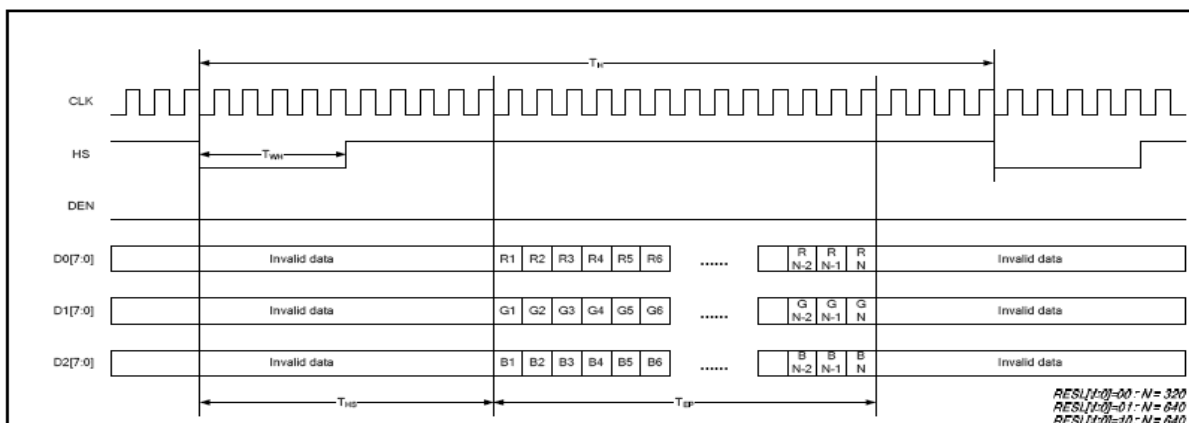
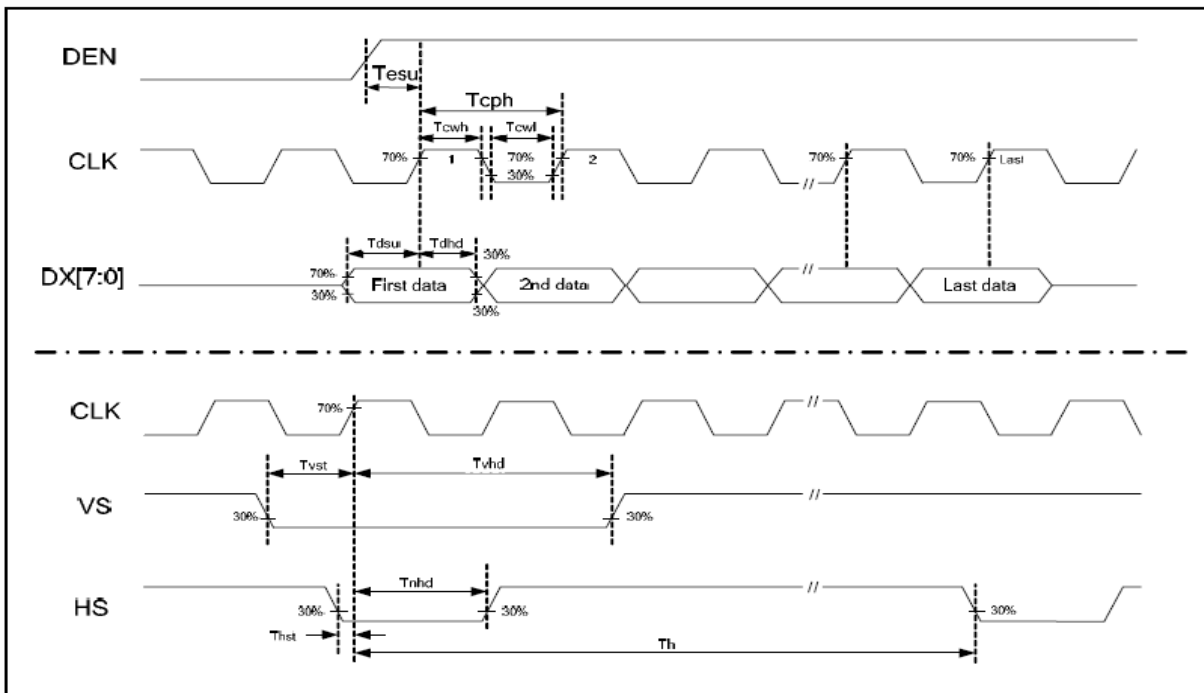
7.2 Recommended Input Timing of LVDS transmitter

PARAMETER	Symbol	Min.	Typ.	Max	Unit
CLK frequency	F_{CPH}		25.175		MHz
CLK period	T_{CPH}	-	39.7	-	ns
CLK pulse duty	T_{CWH}	40	50	60	%
HS period	T_H	-	800	-	T_{CPH}
HS pulse width	T_{WH}	5	30	-	T_{CPH}
HS-first horizontal data time	T_{HS}	112	144	175	T_{CPH}
DEN pulse width	T_{EP}	-	640	-	T_{CPH}
VS pulse width	T_{WV}	1	3	5	T_H
VS-DEN time	T_{STV}	-	35	-	T_H
VS period	T_V	-	525	-	T_H

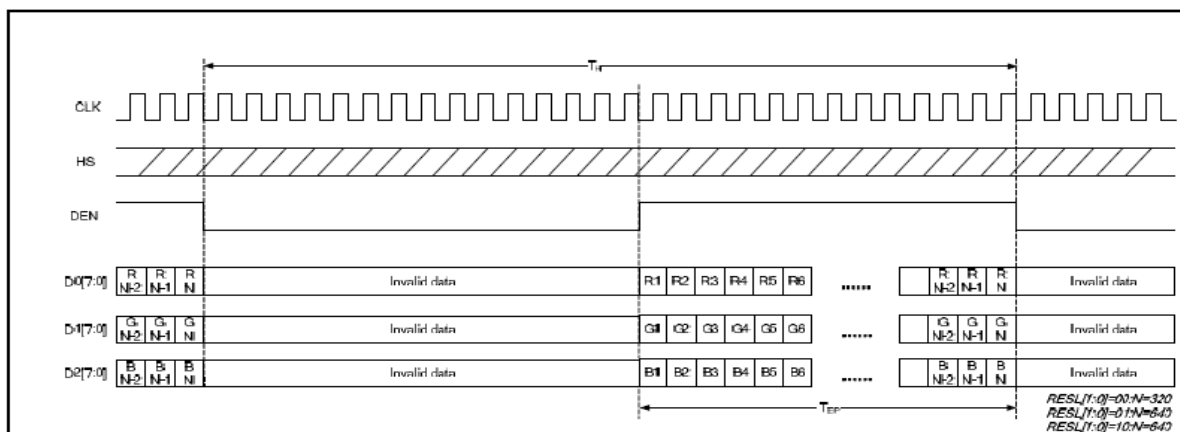
Note: When SYNC mode is used, 1st data start from 144th CLK after HS falling (when $STHD[5:0]=00000$)

PARAMETER	Symbol	Min.	Typ.	Max	Unit
OEV pulse width	T_{OEV}		100	-	T_{CPH}
CKV pulse width	T_{CKV}	-	96	-	T_{CPH}
HS-CKV time	T_1	-	52	-	T_{CPH}
HS-OEV time	T_2	-	8	-	T_{CPH}
HS-POL time	T_3	-	72	-	T_{CPH}
STV setup time	T_{SUV}	-	46	-	T_{CPH}
STV pulse width	T_{WSTV}	-	1	-	T_H

Clock and Data input waveforms



Parallel RGB SYNC Mode Horizontal Data Format



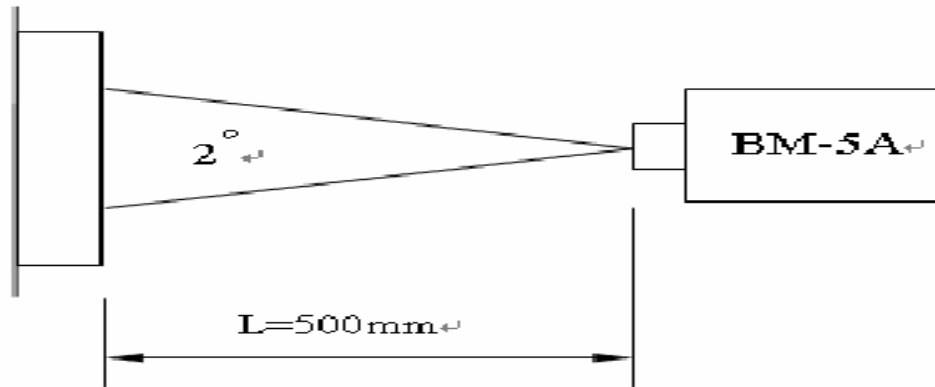
Parallel RGB DE Mode Horizontal Data Format

8. OPTICAL CHARACTERISTICS

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast ratio	CR	Point - 5 $\Theta = \Phi = 0^\circ$	200	250	--	--	(1)(2)(3)	
Luminance	Lw		350	500	-	cd/m ²	(1)(3)	
Luminance Uniformity	ΔL		70	75	-	%	(1)(3)	
Response Time (White – Black)	$T_r + T_f$		--	50	--	ms	(1)(3)(5)	
Viewing Angle	Vertical	Θ	CR \geq 10 Point – 5	80	100	-	Deg.	(1)(2)(4)
	Horizontal	Φ		120	140	-		
Color chromaticity	Red	Rx	Point - 5 $\Theta = \Phi = 0^\circ$	0.566	0.616	0.666	--	(1)(3)
		Ry		0.302	0.352	0.402		
	Green	Gx		0.308	0.358	0.408		
		Gy		0.518	0.568	0.618		
	Blue	Bx		0.096	0.146	0.196		
		By		0.086	0.136	0.186		
	White	Wx		0.296	0.346	0.396		
		Wy		0.328	0.378	0.428		

NOTE :

- (1) Measure conditions : 25°C ± 2°C , 60 ± 10%RH under 10Lux , in the dark room by BM-7TOPCON) , viewing 2° , VCC=3.3V , VDD=3.3V



- (2) Definition of Contrast Ratio :

$$\text{Contrast Ratio (CR)} = (\text{White}) \text{ Luminance of ON} \div (\text{Black}) \text{ Luminance of OFF}$$

- (3) Definition of Luminance :

Definition of Luminance Uniformity

Measure white luminance on the point 5 as figure9-1

Measure white luminance on the point 1 ~ 9 as figure9-1

$$\Delta L = [L(\text{MIN}) / L(\text{MAX})] \times 100\%$$

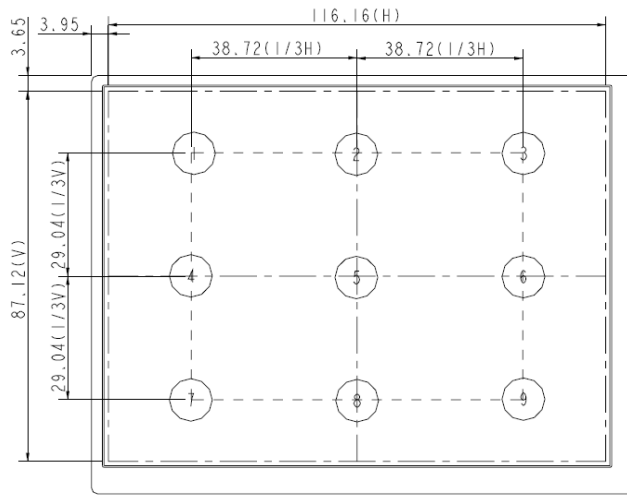


Fig9-1 Measuring point

(4) Definition of Viewing Angle(Θ, Φ), refer to Fig9-2 as below :

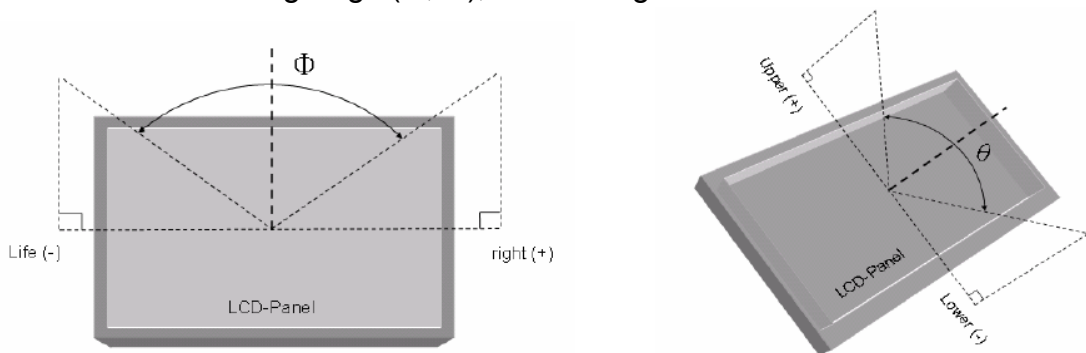


Fig9-2 Definition of Viewing Angle

(5) Definition of Response Time.(White – Black)

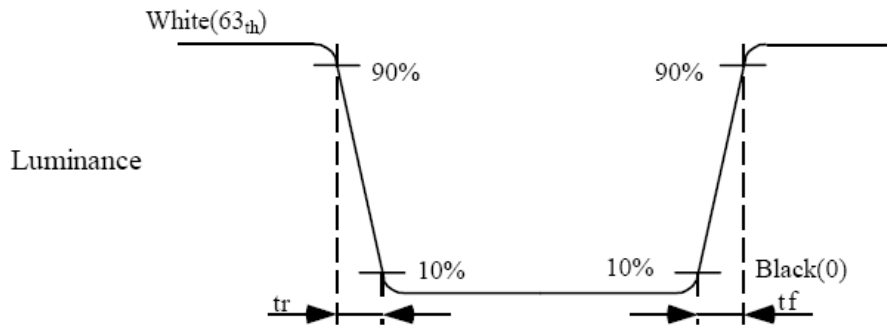


Fig9-3 Definition of Response Time(White-Black)

9. RELIABILITY TEST CONDITIONS

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	1,2
Low Temperature Storage	-30±3°C , t=240 hrs	1,2
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	1,2
Thermal Shock Test	-20°C (30min) ~ 70°C (30min) 100 cycles	1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

Note 1 : Condensation of water is not permitted on the module.

Note 2 : The module should be inspected after 1 hour storage in normal conditions
(15-35°C , 45-65%RH).

10. OTHERS

AMIPRE will provide one year warranty for all products and three months warrantee for all repairing products.

11. OUTLINE DIMENSION

The drawing shows the outline dimensions of an LCD module. Key dimensions include:

- Overall width: 127.0 ± 0.3 mm
- Overall height: 62.03 ± 0.3 mm
- Viewing area width: 51.22 ± 0.3 mm
- Viewing area height: 115.2 mm (A,A)
- Bezel width (top): 18.0 ± 0.2 mm (V,A)
- Bezel width (right): 89.2 ± 0.2 mm (V,A)
- Bezel width (bottom): 98.43 ± 0.3 mm
- Bezel width (left): 86.4 mm (A,A)
- Remove Tape width: 20.0×10.0 mm
- Component area width: 7.5 ± 0.3 mm
- Component area height: 7.5 ± 0.3 mm
- Sub-diagram 'A Block' shows a pixel structure with dimensions: 0.18 mm (width), 0.06 mm (height), and 0.18 mm (width).

Note:

1. Unless indicated, Tolerance "±0.3"
2. UV Glue For OLB Protection.
3. LCD 640x480 (R,G,B) TFT LCD => 640480G2 5.7" VGA TFT LCD

REV	REVISION RECORD	DATE NAME
0	NEW RELEASE	04-26-12 SNOW
1	Modify Interface	05-04-12 SNOW
2	Rename TF640480-84-1 to 640480GD-A0	06-28-12 SNOW

TOLERANCE	GRADE(±)	A	B	DIM.	M/M	DWN.	SNOW	DATE
				FE NO.		CHEK.		DATE
				PARTS NO. LCM	640480GD-A0	A.P.P.D.		DATE

晶采光電科技

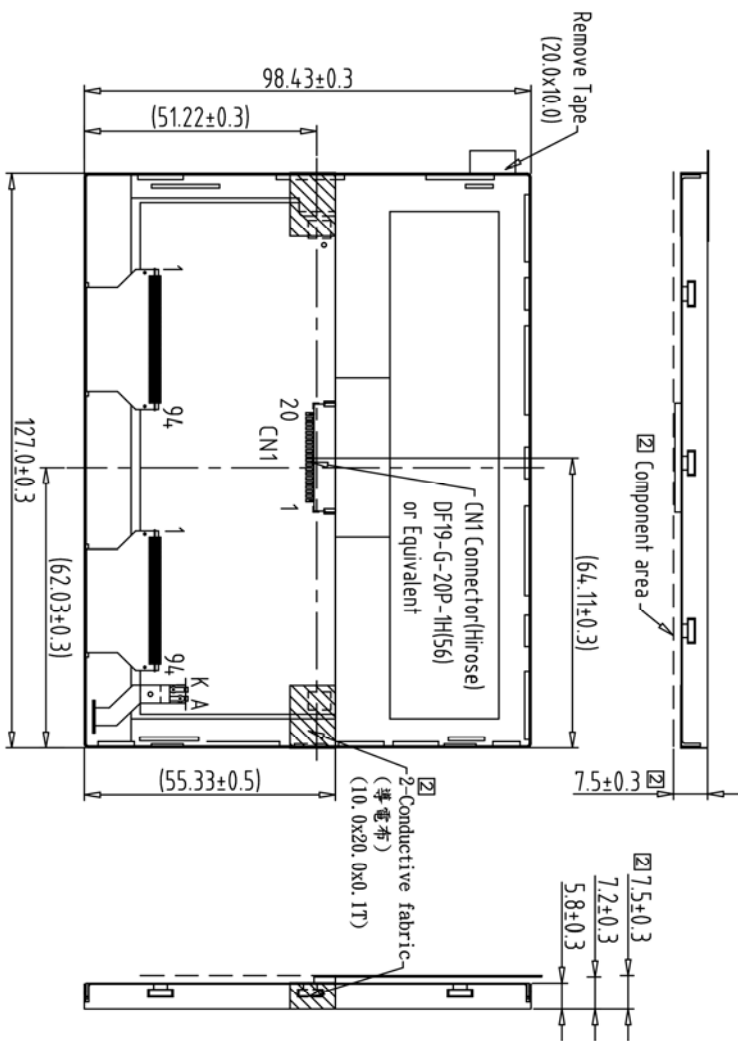
640480GD-A0

8bit LVDS (5.7")

DWG. NO. *120482MA

SHEET 1 OF 1

REV	REVISION RECORD	DATE	NAME
0	NEW RELEASE	04-26-12'	MM SNOUW
1	Modify Interface	05-04-12'SNOUW	
2	Rename TF640480-84-1 to 640480GD-A0	06-28-12'SNOUW	



CN1	
1	VDD
2	VDD
3	GND
4	GND
5	IND-
6	IND+
7	GND
8	IN1-
9	IN1+
10	GND
11	IN2-
12	IN2+
13	GND
14	CLK-
15	CLK+
16	GND
17	IN3-
18	IN3+
19	LED_A
20	LED_K

- Note:
1. Unless indicated, Tolerance "±0.3"
 2. UV Glue For OLB Protection.
 3. LCD 640x480 (R.G.B) TFT LCD=>640480G2 5.7" VGA TFT LCD

Back view

REV	DESCRIPTION	DATE	NAME
1	640480G2-14	04-26-12'	MM SNOUW
2	TF640480-84-1		
3			
4			
5			
6			

TOLERANCE GRADE(±)	A	B	DIM.	MM	DWG. CHK.	DATE	TITLE
			JE NO.				640480GD-A0
			PARTS NO.	LCM-14	APPD.		晶采光电科技
				640480GD-A0			8bit LVDS (5.7")
							DWG. NO. *120483MA
							SHEET 1 OF 1