晶采光電科技股份有限公司
AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-480272METMQW-TC3H-A
APPROVED BY	
DATE	

☐ Approved For Specifications
☐ Approved For Specifications & Sample

AMPIRE CO., LTD.
4F., No.116, Sec. 1, Xintai 5th Rd., Xizhi Dist., New Taipei City 221, Taiwan (R.O.C.)
22181 新北市 汐止區 新台五路一段 116 號 4 樓(東方科學園區 A 棟)
TEL:886-2-26967269 . FAX:886-2-26967196 or 26967270

APPROVED BY	CHECKED BY	ORGANIZED BY

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2017//8/1	--	New Release	Kokai

1. FEATURES

(1) Construction : amorphous silicon TFT-LCD with driving system, Stainless Bezel, 4 wire resistive touch panel and White LED Backlight.

(2) LCD type : Transmissive , Normally White.

(3) Power Supply Voltage : 3.3V power input for TFT, built-in power supply circuit.

(4) RoHS Compliance.

(5) LCD Controller FSA506, i80/8Bit MPU interface

(6) New Color filter and TFT IC:ST7282T

2. PHYSICAL SPECIFICATIONS

Item	Specifications	unit
Display size (diagonal)	4.3	inch
Resolution	480 RGB(H) x 272(V)	Dot
Display area	95.04 (H) x 53.856 (V)	mm
Pixel pitch	0.198 (H) x 0.198 (V)	mm
Overall dimension	105.5 x 67.2 x 6.72(Typ.)	mm
Color configuration	R.G.B Vertical stripe	
Viewing Direction (Gray Inversion)	6 o'clock	
Brightness	400	cd/m^2
Backlight unit	LED	

3.Default Setting & Option

- Interface :

The user can select the MCU interface by change the Jumper & Resister Array.

Setting / Interface Type	JP1	RA1	RA2	RA3	RA4	Remark
80-18Bit interface	1,2 short 2,3 open	2K ohm	OPEN	OPEN	OPEN	
80-16Bit interface	1,2 short 2,3 open	OPEN	2K ohm	OPEN	OPEN	
80-9Bit interface	1,2 short 2,3 open	OPEN	OPEN	2K ohm	OPEN	
80-8Bit interface	**1,2 short 2,3 open**	**OPEN**	**OPEN**	**OPEN**	**2K ohm**	**Default**
68-18Bit interface	1,2 open 2,3 short	2K ohm	OPEN	OPEN	OPEN	
68-16Bit interface	1,2 open 2,3 short	OPEN	2K ohm	OPEN	OPEN	
68-9Bit interface	1,2 open 2,3 short	OPEN	OPEN	2K ohm	OPEN	
68-8Bit interface	1,2 open 2,3 short	OPEN	OPEN	OPEN	2K ohm	

- LED Driver:

The user can select the LED driver built-in or not.

Pin Define / Interface Type	PIN3 LEDA/PWM	PIN4 LEDK	Remark
Without LED Driver	LED Anode	LED Cathode	
With LED Driver	**PWM** The PWM pin combined enable and brightness adjust function. When PWM=High constantly, the LED back-light is turn on. When PWM=GND constantly, the LED back-light is turn off. When PWM signal (100Hz to 1KHz) input, the LED Back-light brightness is relative to duty cycle of the PWM signal.	**NC** This pin must be open	**Default**

4. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Power Supply Voltage	VDD	-0.3	--	5.5	V	GND=0
Logic Signal Input Level	V_I	-0.3	--	5.5	V	
LED Current	I_L	--	40	--	mA	(1)(2)(3)
LED voltage	V_L	--	19.8	--	V	(1)(2)(3)
Operating Temperature	Tops	-20	--	70	℃	
Storage Temperature	Tstg	-30	--	80	℃	

Note :

(1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

(2) Ta =25±2℃

(3) Test Condition: LED current 40 mA. The LED lifetime could be decreased if operating IL is larger than 40mA.

5. OPTICAL CHARACTERISTICS

5.1 Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Viewing Angle	Left	Θ_L	CR≧10	65	70	--	deg.	(1)(4)
	Right	Θ_R		65	70	--		
	Up	Θ_U		40	50	--		
	Down	Θ_D		60	70	--		
Contrast ratio		CR	Θ=0 Normal viewing angle	400	500	--	--	(1)(2)
Response Time	Rising	T_R		--	8	10	msec	(1)(3)
	Falling	T_F		--	17	20	msec	
Color chromaticity (CIE1931)	White	Wx		0.26	0.31	0.36	--	(1)(4)
		Wy		0.28	0.33	0.38		
White Luminance (Center)		Y_L		320	400	--	cd/m^2	(1)(4)(7) (IL=40mA)
Brightness Uniformity		B_{UNI}		70	--	--	%	(5)(7)
Optima View Direction		6 o'clock						(6)

5.2 Measuring Condition

(1) Measuring surrounding : dark room

(2) LED current I_L : 40mA

(3) Ambient temperature : 25±2℃

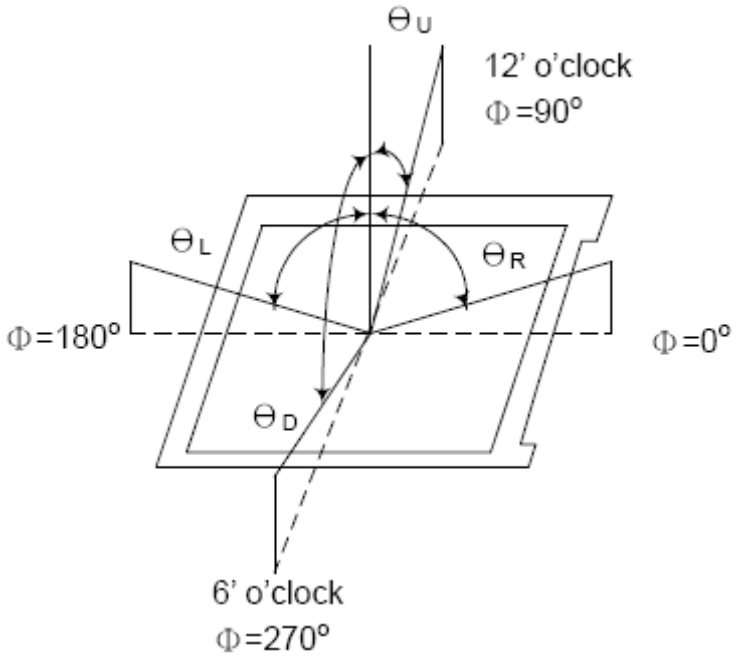
(4) 15min. warm-up time.

5.3 Measuring Equipment

(1) FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

(2) Measuring spot size : 20 ~ 21 m

Note (1) Definition of Viewing Angle :

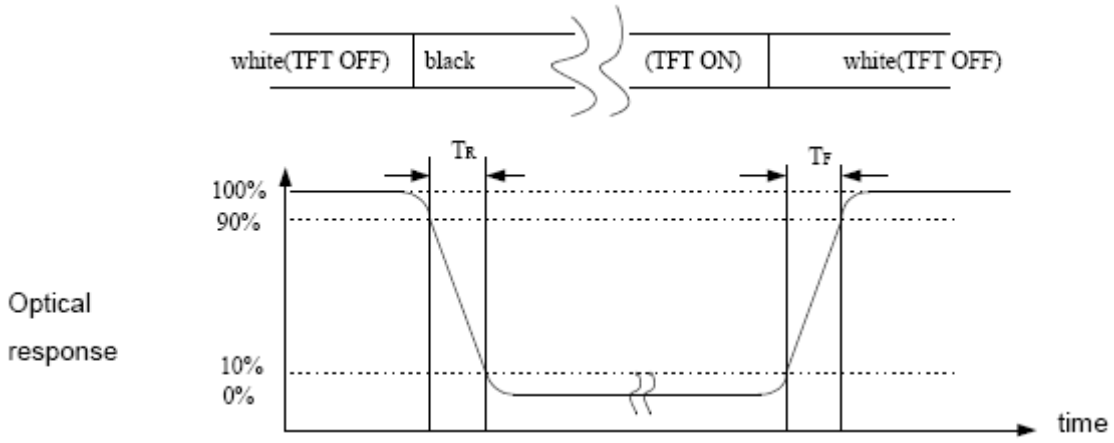


Note (2) Definition of Contrast Ratio (CR) :

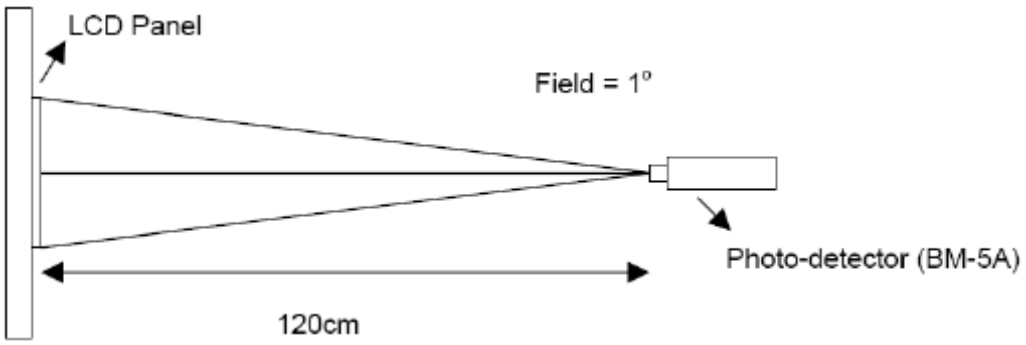
measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

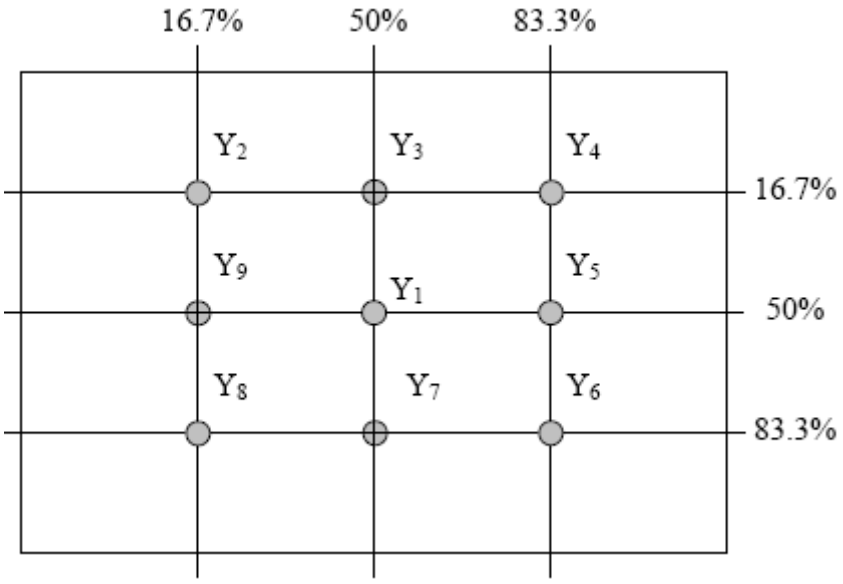
Note (3) Definition of Response Time : Sun of T_R and T_F



Note (4) Definition of optical measurement setup



Note (5) Definition of brightness uniformity



$$\text{Luminance uniformity} = \frac{\text{(Min Luminance of 9 points)}}{\text{(Max Luminance of 9 points)}} \times 100\%$$

Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optima view direction.)

Note (7) Measured at the brightness of the panel when all terminals of LCD panel ate electrically open.

6. ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply		VDD	3.0	3.3	5.0	V	
Input Voltage for logic	H Level	V_{IH}	2.0	-	5.5	V	Note 1
	L Level	V_{IL}	VSS	-	0.8	V	
Output Voltage for Logic	H Level	V_{OH}	2.4	-	VDD	V	Note 2
	L Level	V_{OL}	VSS		0.4	V	
Power Supply current		IDD	-	(T.B.D)	-	mA	Note 3

Note1: With 5V Tolerance Input , /CS, /WR,/RD,RS,DB0~DB17

Note2: DB0~DB17

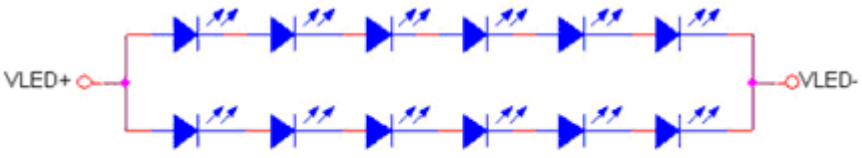
Note3: fv =60Hz , Ta=25℃ , Display pattern : All Black

6.2 Back-Light Unit

The back-light system is an edge-lighting type with 12 LED.

The characteristics of the LED are shown in the following tables.

Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED current	IL	--	40	--	mA	(2)
LED voltage	VL	--	19.8	--	V	
Operating LED life time	Hr	20K	25K	--	Hours	(1)(2)

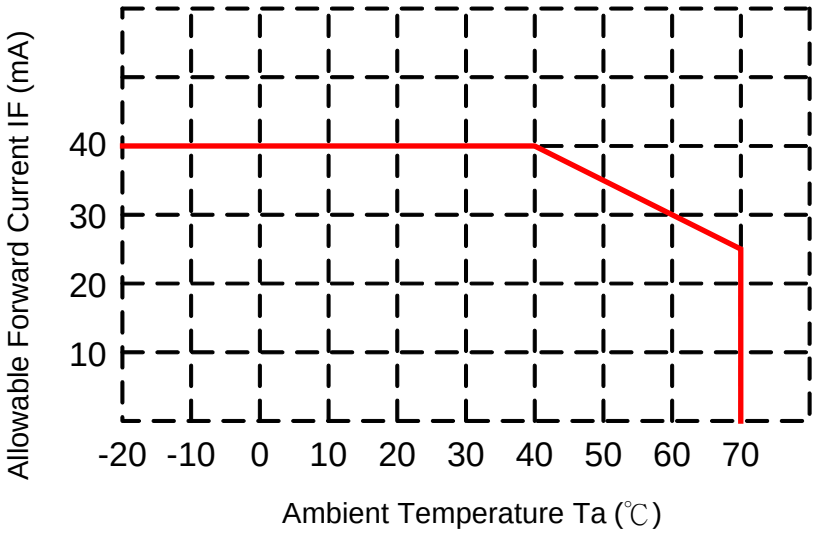


LED Light Bar Circuit

Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3℃, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note (2) The “LED life time” is defined as the module brightness decrease to 50% original brightness at Ta=25℃ and IL=40mA. The LED lifetime could be decreased if operating IL is larger than 40mA. The constant current driving method is suggested.

The constant current source is needed for white LED back-light driving. When LCM is operated over 60℃ ambient temperature, the I_L of the LED back-light should be adjusted to 30mA max.



6.3 Touch Panel Unit

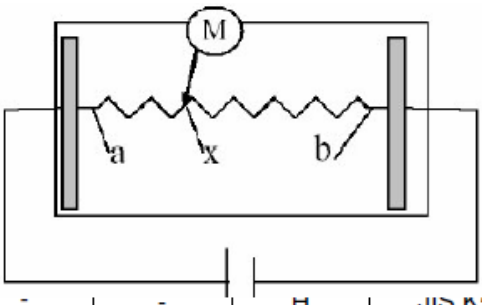
- **Electrical Characteristics**

Item	Min.	Typ.	Max.	Unit	Note
Terminal resistance	500	725	1200	Ω	X side
	100	320	700	Ω	Y side
Line Linearity			3	%	X Direction
			3	%	Y Direction
Insulation resistance	20			MΩ	Dc 25V
Chattering			10	ms	100KΩ pull-ip

Note: Avoid operating with hard or sharp material such as ballpoint pen or a mechanical pencil except a polyacetal pen (tip R0.8mm or less) or a finger.

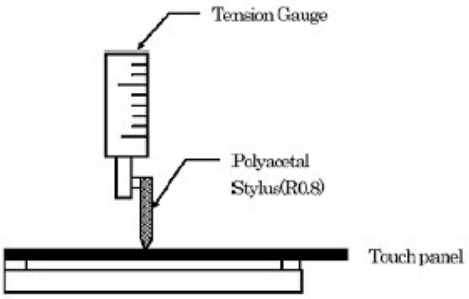
- **Mechanical & Reliability Characteristics**

Item	Min.	
Activation force	80	
Durability -surface scratching	Write 100,000	
Durability -surface pitting	1,000,000	
Surface hardness	3	- - H JIS K5400

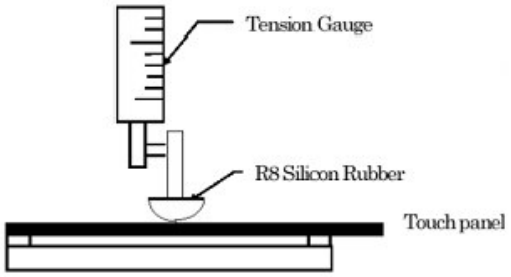


Note (1) Activation Force Test Condition

1. Input DC 5V on X direction, drop off polyacetal stylus (R0.8), until output voltage stabilized.
2. R0.8mm silicon rubber for finger activation force test.
3. Test points: 9 points.



<Measurement of Pen Input>



<Measurement of Finger Input>

Note (2) Measurement for surface area (Scratching)

1. Scratch 100,000 times straight line on the film with a stylus change every 20,000 times.
2. Force: 250 gf.
3. Speed: 60 mm/sec.
4. Stylus: R0.8 polyacetal tip.

Note (3) Measurement for surface area (Pitting)

1. Pit 1,000,000 times on the film with a R8 silicon rubber.
2. Force: 250 gf.
3. Speed: 2 times/sec.

- **Linearity Definition**

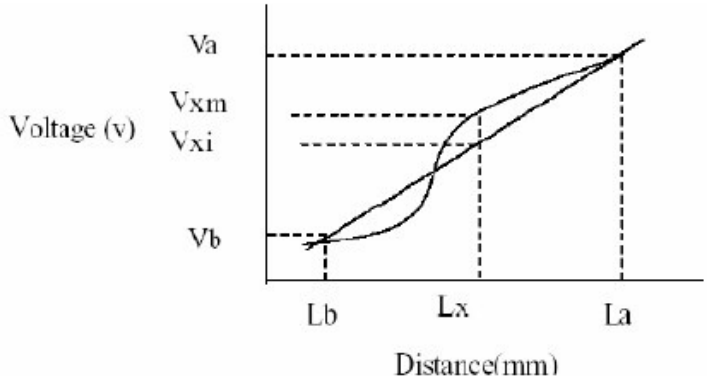
Va: maximum voltage in the active area of touch panel

Vb: minimum voltage in the active area of touch panel

X: random measuring point

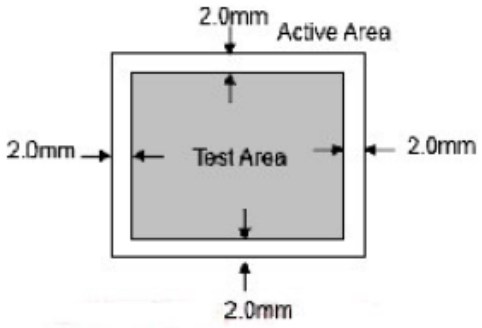
Vxm: actual voltage of Lx point

Vxi: theoretical voltage of Lx point



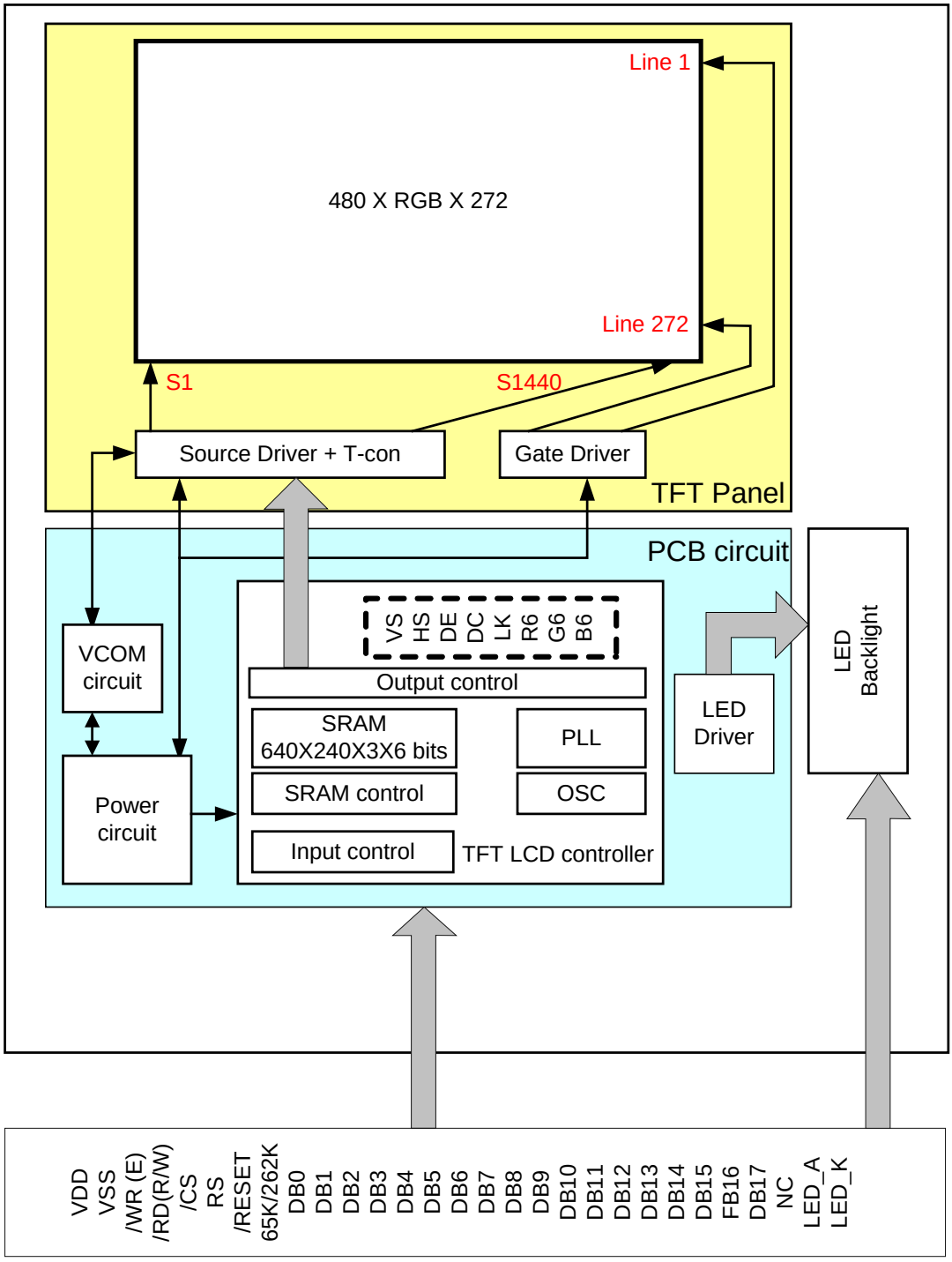
Linearity= [IVxi-Vxml/(Va-Vb)]*100%

Note: Test area is as follows and operation force is 150gf.



7. BLOCK DIAGRAM

7.1 TFT LCD Module

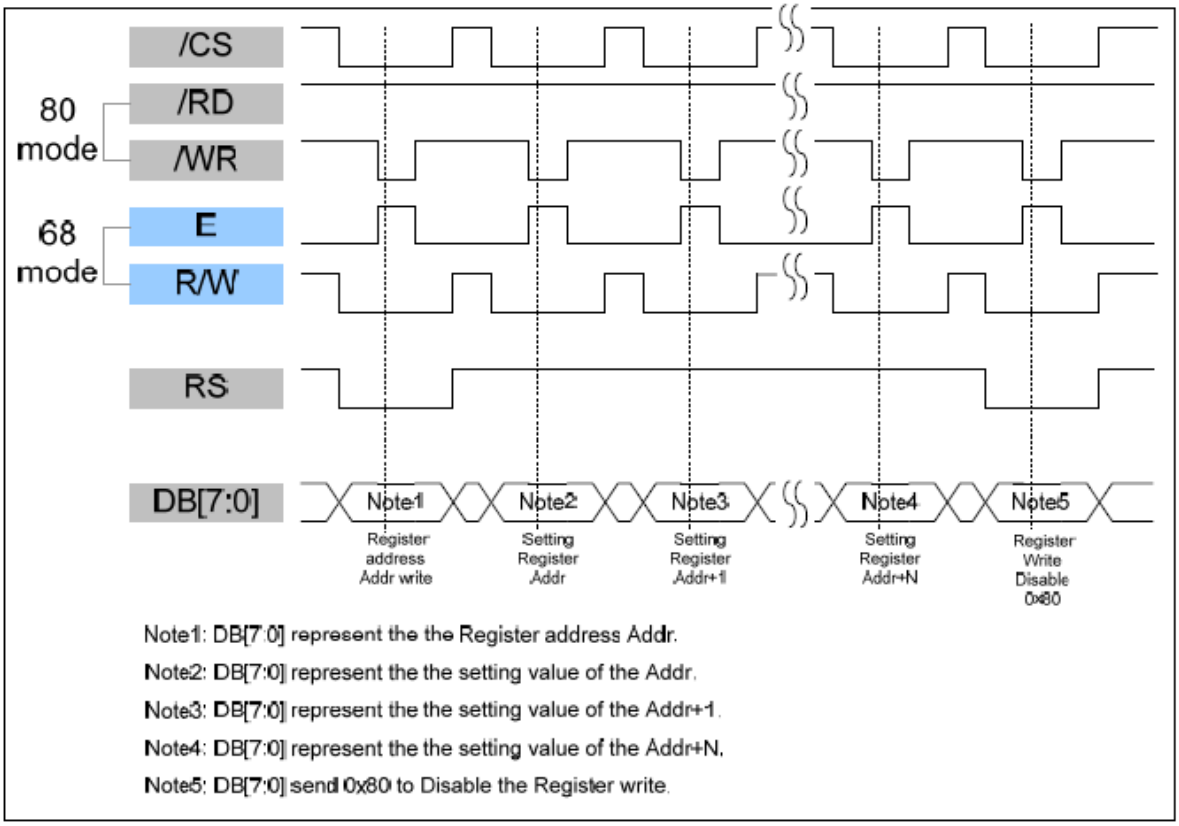


8. INTERFACE

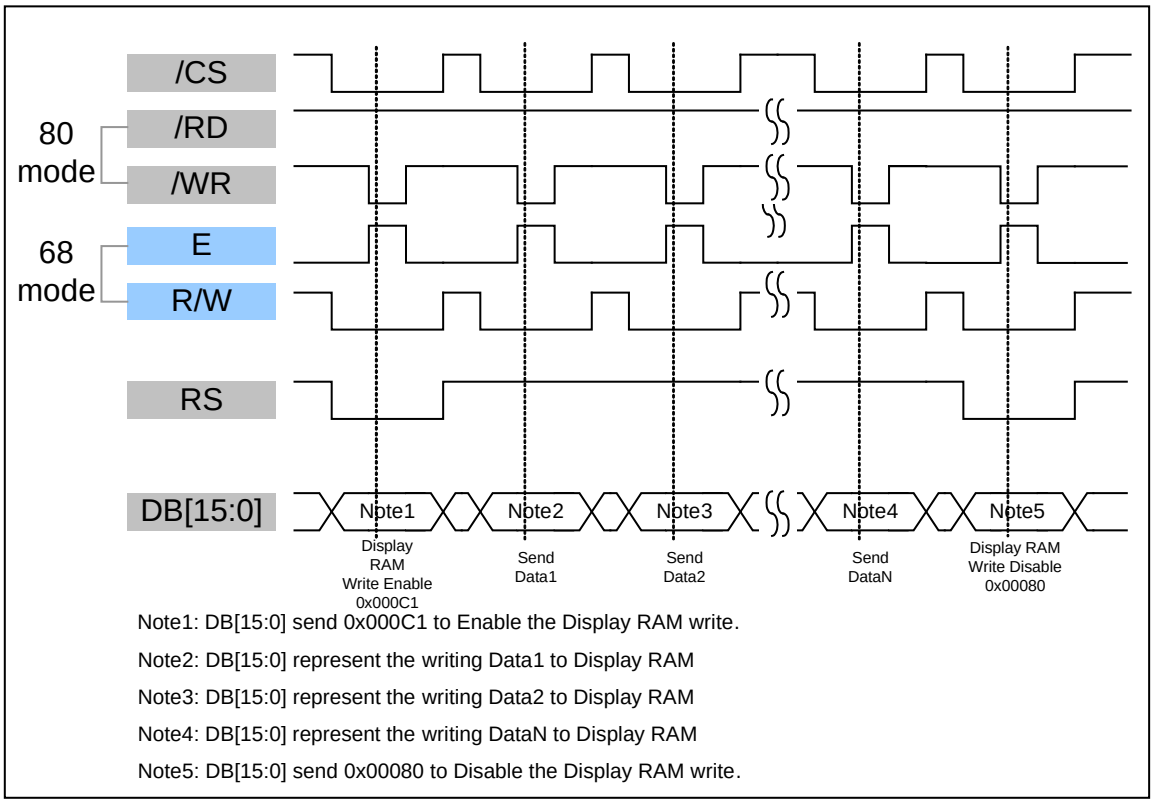
Pin no	Symbol	I/O	Description		Remark
1 ~ 2	VSS		GND		
3	LED_A/PWM		Without LED driver	LED Anode	
			With LED Driver	PWM	**Default**
4	LED_K		Without LED driver	LED Cathode	
			With LED Driver	Must be OPEN	**Default**
5	/RESET	I	Reset signal for TFT LCD controller		
6	RS	I	Register and Data select for TFT LCD controller		
7	/CS	I	Chip select low active signal for TFT LCD controller		
8	/WR(E)	I	80mode : /WR low active signal for TFT LCD controller 68mode : E signal latch on rising edge		
9	/RD(R/W)	I	80mode : /RD low active signal for TFT LCD controller 68mode : R/W signal Hi: read Lo:Write		
10 ~ 27	DB0 ~ DB17	I/O	Data Bus		
28	65K/262K	I	Select colors data format H : 262K L : 65K		
29	VSS		GND		
30	SK/X1		Serial clock input for Resistive touch controller TSC2046		
31	DO/X2		Serial Data output for Resistive touch controller TSC2046		
32	DI/Y1		Serial Data input for Resistive touch controller TSC2046		
33	TPCS/Y2		Chip select input for Resistive touch controller TSC2046		
34	IRQ		INT output for Resistive touch controller TSC2046		
35 ~ 37	VDD		Power supply for the logic (3.3V)		
38 ~ 40	VSS		GND		

9 INTERFACE PROTOCOL

8Bit-80/68- Write to Command Register



16Bit-80/68-Write to Display RAM



Note1: DB[15:0] send 0x000C1 to Enable the Display RAM write.

Note2: DB[15:0] represent the writing Data1 to Display RAM

Note3: DB[15:0] represent the writing Data2 to Display RAM

Note4: DB[15:0] represent the writing DataN to Display RAM

Note5: DB[15:0] send 0x00080 to Disable the Display RAM write.

9.1 Data transfer order Setting

8 bit interface 65K color (Pin28 65K/262K =Low)

DB	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
1st data	X	X	X	X	X	X	X	X	R4	R3	R2	R1	R0	G5	G4	G3
2nd data	X	X	X	X	X	X	X	X	G2	G1	G0	B4	B3	B2	B1	B0

8 bit interface 262K color (Pin28 65K/262K =High)

DB	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
1st data	X	X	X	X	X	X	X	X							R5	R4
2nd data	X	X	X	X	X	X	X	X	R3	R2	R1	R0	G5	G4	G3	G2
3rd data	X	X	X	X	X	X	X	X	G1	G0	B5	B4	B3	B2	B1	B0

9.2 Register Depiction

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
00	00	MSB of X-axis start position								
Description	set the horizontals start position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
01	00	LSB of X-axis start position								
Description	set the horizontals start position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
02	01	MSB of X-axis end position								
Description	set the horizontals end position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
03	3F	LSB of X-axis end position								
Description	set the horizontals end position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
04	00	MSB of Y-axis start position								
Description	set the vertical start position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
05	00	LSB of Y-axis start position								
Description	Set the vertical start position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
06	00	MSB of Y-axis end position								
Description	set the vertical end position of display active region									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
07	EF	LSB of Y-axis end position								
Description	Set the vertical end position of display active region									

To simplify the address control of display RAM access, the window area address function allows for writing data only within a window area of display RAM specified by

registers REG[00]~REG[07] .

After writing data to the display RAM, the Address counter will be increased within setting window address-range which is specified by

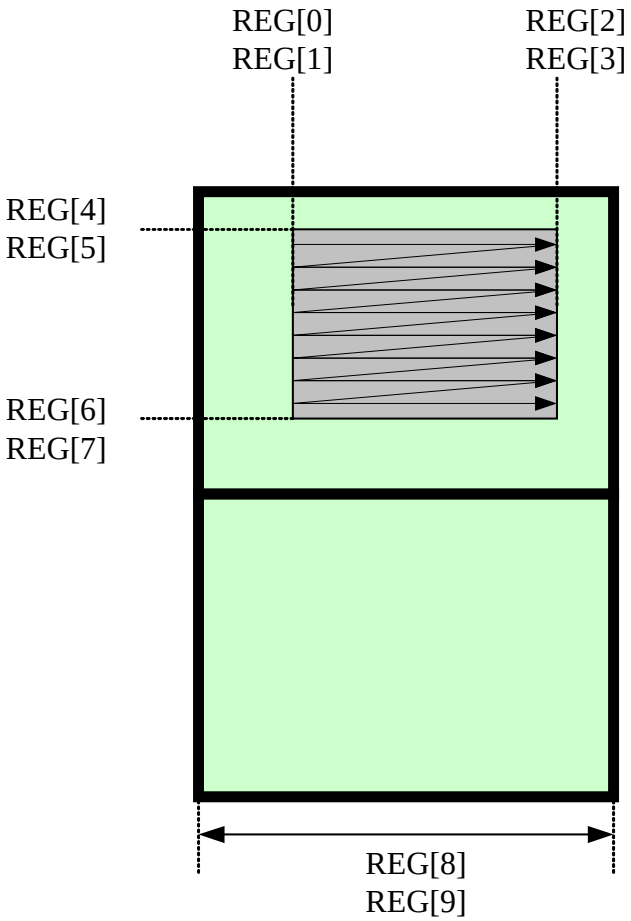
MIN X address (REG[0] & REG[1])

MAX X address (REG[2] & REG[3])

MIN Y address (REG[4] & REG[5])

MAX Y address (REG[6] & REG[7])

Therefore, data can be written consecutively without thinking the data address.



Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
08	01	X	X	X	X	X	X	_PanelXSize H_Byte[1:0]		
Description	Set the panel X size									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
09	40	_PanelXSize L_Byte[7:0]								
Description	Set the panel X size									

The register REG[08] and REG[09] is use to calculate the RAM address. If you want to use the TFT as Landscape mode (320x240), the REG[08] & RGE[09 must set to 320. If you want to use the TFT as Portrait mode (240x320), the REG[08] & RGE[09] must set to 240.

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0A	00	X	X	X	X	X	[17:16] bits of memory write start address			
Description	Memory write start address									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0B	00	[15:8] bits of memory write start address								
Description	Memory write start address									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0C	00	[7:0] bits of memory write start address								
Description	Memory write start address									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x10	0x0D	Bit_SWAP	OUT_TEST	BUS_SEL		Blanking	P/S_SEL	CLK_SEL		
Description	"0x10_Clk_sel[1:0]" : The TFT controller built-in 40Mhz PLL clock. These bits are for select the TFT panel dot clock frequency. 00 : 20Mhz 01: 10Mhz 02: 5 Mhz									

	"0x10_ps_sel[2]" : The TFT controller support parallel and serial RGB interface. These bits are for select the output timing. 0 : serial Panel 1: Parallel panel
	"0x10_blanking_tmp[3]" 0 : OFF (blanking) 1: ON (normal operation)
	"0x10_bus_sel[5:4]" : It only for serial Panel 00=R , 01=G , 10=B
	"0x10_out_test[6]" : Self test 0 : normal operation 1: for test (don't use for normal operation) When set the bit to "1" , the Rout=(Reg 2a[6:0]) Gout=(Reg 2b[6:0]) Bout=(Reg 2c[6:0])
	"0x10_bit_swap[7]" : 0-normal
	The default setting is suitable for AM320240N1. Don't need to modify it.

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x11	00	X	X	EVEN			_ODD			
Description	" Even line of serial panel data out sequence or data bus order of parallel panel 000: RGB 001: RBG 010: GRB 011: GBR 100: BRG 101: BGR Others: reserved Odd line of serial panel data out sequence 000: RGB 001: RBG 010: GRB 011: GBR 100: BRG **101: BGR** Others: reserved **Must Set to 0x05 for AM320240N1**									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x12	00					Hsync_stH_Byte[3:0]				
Description	For TFT output timing adjust: Hsync start position H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x13	00	Hsync_stL_Byte[7:0]								

Description	For TFT output timing adjust: Hsync start position L-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x14	00					Hsync_pwH_Byte[3:0]				
Description	For TFT output timing adjust: Hsync pulse width H-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x15	10	Hsync_pwL_Byte[7:0]								
Description	For TFT output timing adjust: Hsync pulse width L-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x16	00					Hact_stH_Byte[3:0]				
Description	For TFT output timing adjust: DE pulse start position H-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x17	38	Hact_stL_Byte[7:0]								
Description	For TFT output timing adjust: DE pulse start position L-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x18	01					Hact_pwH_Byte[3:0]				
Description	For TFT output timing adjust: DE pulse width H-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x19	40	Hact_pwL_Byte[7:0]								
Description	For TFT output timing adjust: DE pulse width L-Byte The default setting is suitable for AM320240N1. Don’t need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark

0x1A	01					HtotalH_Byte[3:0]				
Description	For TFT output timing adjust: Hsync total clocks H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x1B	B8	HtotalL_Byte[7:0]								
Description	For TFT output timing adjust: Hsync total clocks H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x1C	00					Vsync_stH_Byte[3:0]				
Description	For TFT output timing adjust: Vsync start position H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x1D	00	Vsync_stL_Byte[7:0]								
Description	For TFT output timing adjust: Vsync start position L-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x1E	00					Vsync_pwH_Byte[3:0]				
Description	For TFT output timing adjust: Vsync pulse width H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x1F	08	Vsync_pwL_Byte[7:0]								
Description	For TFT output timing adjust: Vsync pulse width L-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x20	00					Vact_stH_Byte[3:0]				
Description	For TFT output timing adjust: Vertical DE pulse start position H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark

(Hex)										
0x21	12	Vact_stL_Byte[7:0]								
Description	For TFT output timing adjust: Vertical DE pulse start position L-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x22	00					Vact_pwH_Byte[3:0]				
Description	For TFT output timing adjust: Vertical Active width H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x23	F0	Vact_pwL_Byte[7:0]								
Description	For TFT output timing adjust: Vertical Active width H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x24	01					VtotalH_Byte[3:0]				
Description	For TFT output timing adjust: Vertical total width H-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x25	09	VtotalL_Byte[7:0]								
Description	For TFT output timing adjust: Vertical total width L-Byte The default setting is suitable for AM320240N1. Don't need to modify it.									

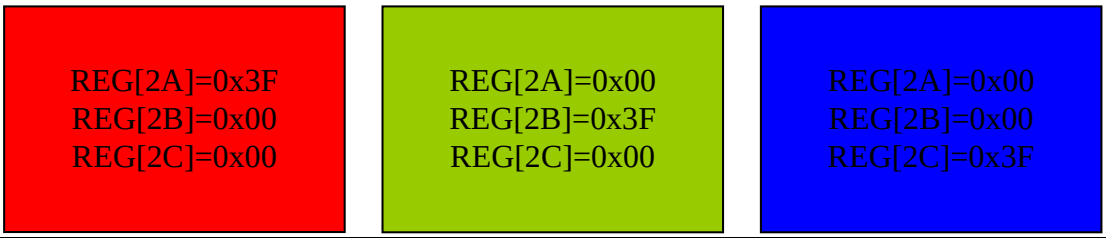
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
26	00	X	X	X	X	X	[17:16] bits of memory read start address			
Description	Memory read start address									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
27	00	[15:8] bits of memory write start address								
Description	Memory read start address									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
28	00	[7:0] bits of memory write start address								
Description	Memory read start address									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
29	00	[7:1] Reversed								
Description	[0] Load output timing related setting (H sync., V sync. and DE) to take effect									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x2A	00	X	TestPatternRout[6:0]							
Description	When " REG[0x10]_out_test[6]" : Self test =1 ; The Rout data equal to TestPatternRout[6:0]									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x2B	00	X	TestPatternGout[6:0]							
Description	When " REG[0x10]_out_test[6]" : Self test =1 ; The Gout data equal to TestPatternGout[6:0]									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x2C	00	X	TestPatternBout[6:0]							
Description	When " REG[0x10]_out_test[6]" : Self test =1 ; The Bout data equal to TestPatternBout[6:0]									

If you set the " REG[0x10]_out_test[6]" : Self test =1 , the TFT controller will skip the connect of the display RAM. The Output port will send the REG[2A] ,REG[2B],REG[2C] data.



Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
0x2D	00	X	X	X	X	[3]	Rising/falling edge[2]	_rotate [1:0]		

Description	[3] Output pin X_DCON level control ; TFT Power ON/OFF control 0: TFT POWER circuit OFF 1: TFT POWER circuit ON
	Rising/falling edge[2] : 0: The RGB out put data are on the Rising edge of the DCLK. 1: The RGB out put data are on the Falling edge of the DCLK.
	_rotate [1:0]: 00 : rotate 0 degree 01 : rotate90 degree 10 : rotate 270 degree 11 : rotate 180 degree

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
30	00	X	X	X	X	X	_H byte H-Offset[3:0]			
Description	Set the Horizontal offset									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
31	00	_L byte H-Offset[7:0]								
Description	Set the Horizontal offset									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
32	00	X	X	X	X	X	_H byte V-Offset[3:0]			
Description	Set the Vertical offset									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
33	00	_L byte V-Offset[7:0]								
Description	Set the Vertical offset									

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
34	00	[7:4] Reserved					_H byte H-def[3:0]			
Description	[3:0] MSB of image horizontal physical resolution in memory									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark

35	40	_L byte H-def[7:0]	
Description	[7:0] LSB of image horizontal physical resolution in memory		

Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
36	01	[7:4] Reserved					_H byte V-def[3:0]			
Description	[3:0] MSB of image vertical physical resolution in memory									
Register Address (Hex)	Default (Hex)	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Remark
37	E0	_L byte V-def[7:0]								
Description	[7:0] LSB of image vertical physical resolution in memory									

The total RAM size is 640x240x18bit. The user can arrange the Horizontal ram size by REG[34],REG[35] and the Vertical ram size by REG[36],REG[37].
EX: 320x480x18bit REG[34]=0x01 , REG[35]=0x40 , REG[36]=0x01 , REG[37]=0xE0
EX: 640x240x18bit. REG[34]=0x02 , REG[35]=0x80 , REG[36]=0x00 , REG[37]=0xF0

DISPLAYED COLOR AND INPUT DATA

	Color & Gray Scale	DATA SIGNAL																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(0)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(0)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(61)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(31)	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(1)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(0)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(61)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(31)	0	0	0	0	0	0	0	1	1	1	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(1)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(0)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(31)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(0)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

10. Reliability Test

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=96 hrs	
Low Temperature Operation	-20±3°C , t=96 hrs	
High Temperature Storage	80±3°C , t=96 hrs	1,2
Low Temperature Storage	-30±3°C , t=96 hrs	1,2
Thermal Shock Test	-30°C ~ 25°C ~ 80°C 30 m in. 5 min. 30 min. (1 cycle) Total 5 cycle	1,2
Humidity Test	40 °C, Humidity 90%, 96 hrs	1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

Note 1 : Condensation of water is not permitted on the module.

Note 2 : The module should be inspected after 1 hour storage in normal conditions

(15-35°C , 45-65%RH).

Definitions of life end point :

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

11 USE PRECAUTIONS

11.1 Handling precautions

1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.
2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzene and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.
3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.
4) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

11.2 Installing precautions

1) The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. 1MΩ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.
2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.
3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.
4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off.

11.3 Storage precautions

1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.
2) Choose the dark spaces where the product is not exposed to direct sunlight or

fluorescent light.

3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

11.4 Operating precautions

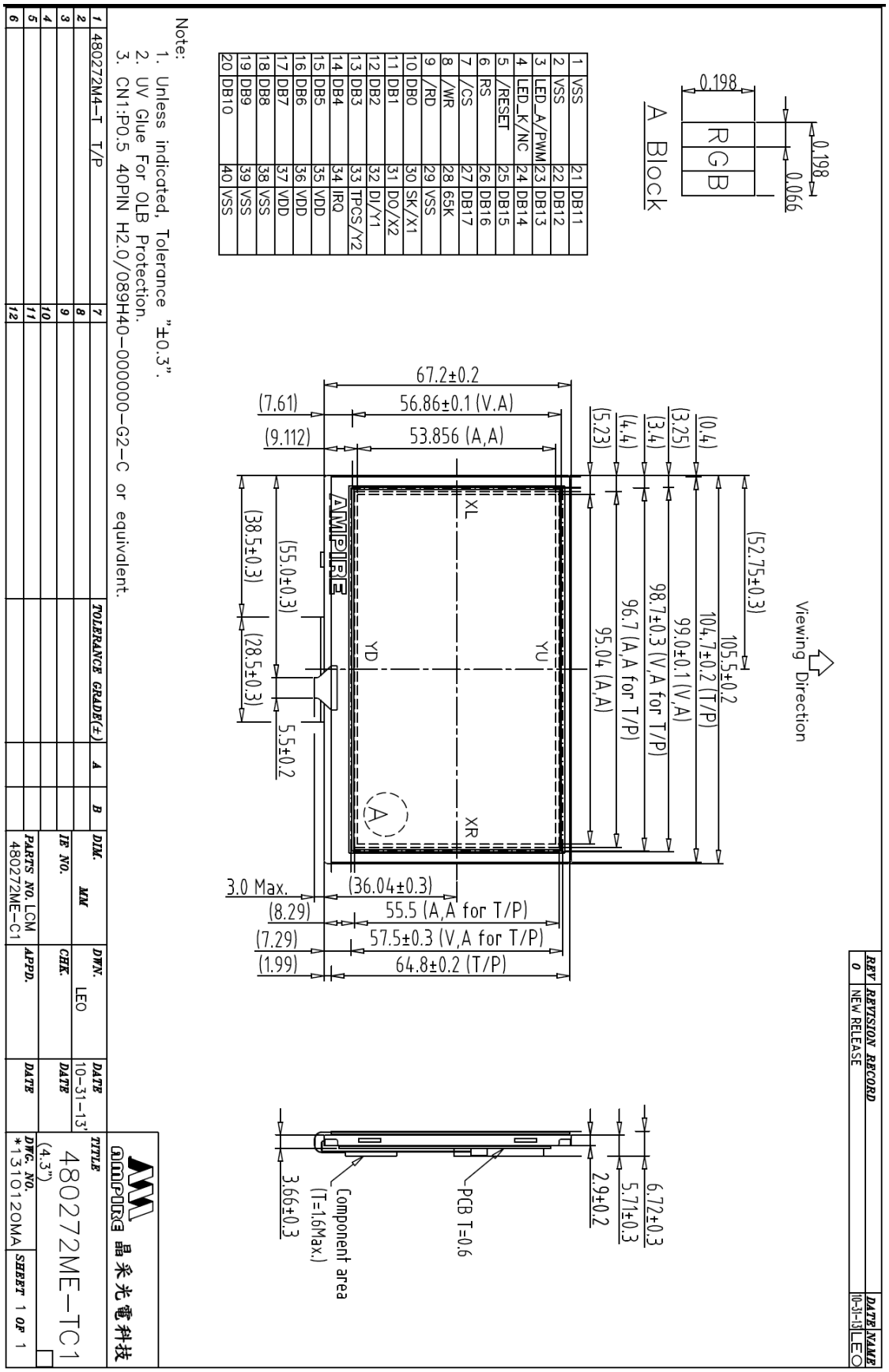
1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.
2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.
3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC dive voltage.
4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctions.
5) Make certain that each signal noise level is within the standard (L level: 0.2Vdd or less and H level: 0.8Vdd or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.
6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.
7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.
8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

11.5 Other

1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.

2) The residual image may exist if the same display pattern is shown for hours. This residual image, however, disappears when another display pattern is shown or the drive is interrupted and left for a while. But this is not a problem on reliability.
3) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.

11. OUTLINE DIMENSION



1	VSS	21	DB11																
2	VSS	22	DB12																
3	LED_A/PWM	23	DB13																
4	LED_K/NC	24	DB14																
5	/RESET	25	DB15																
6	RS	26	DB16																
7	/CS	27	DB17																
8	/WR	28	65K																
9	/RD	29	VSS																
10	DB0	30	SK/X1																
11	DB1	31	DO/X2																
12	DB2	32	DI/Y1																
13	DB3	33	TPCS/Y2																
14	DB4	34	IRQ																
15	DB5	35	VDD																
16	DB6	36	VDD																
17	DB7	37	VDD																
18	DB8	38	VSS																
19	DB9	39	VSS																
20	DB10	40	VSS																

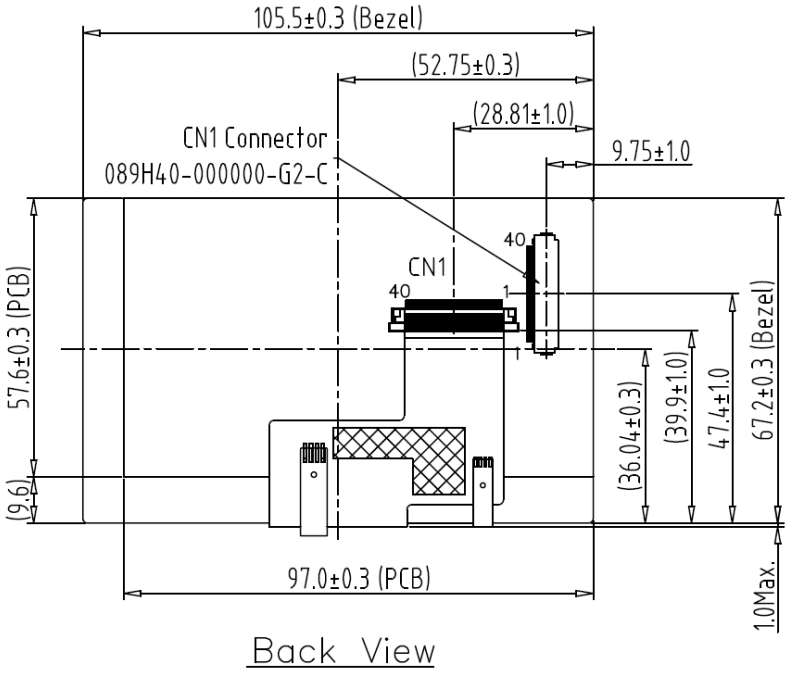
Note:
1. Unless indicated, Tolerance "±0.3".
2. UV Glue For OLB Protection.
3. CN1:P0.5 40PIN H2.0/089H40-000000-G2-C or equivalent.

REV	REVISION RECORD	DATE	NAME
0	NEW RELEASE	10-31-13	LEO

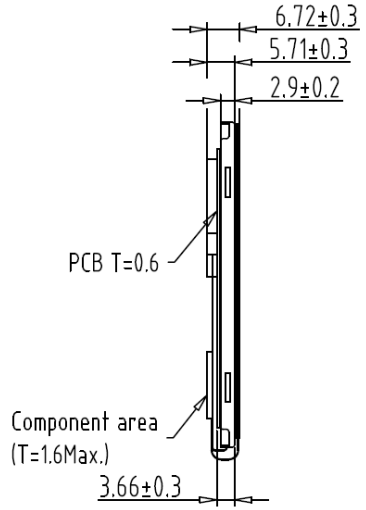
1	480272M4-T T/P	7		TOLERANCE GRADE(±)	A	B	DIM. MM	DWN. LEO	DATE 10-31-13	AMPIRE 晶采光電科技									
2		8																	
3		9					IF NO.	CHK.	DATE	TITLE 480272ME-TC1 (4.3")									
4		10																	
5		11					PARTS NO. LCM 480272ME-C1	APPD.	DATE	DWG. NO. *1310120MA								SHEET 1 OF 1	
6		12																	

REV	REVISION RECORD	DATE	NAME
0	NEW RELEASE	10-31-13	LEO

1	VSS	21	DB11
2	VSS	22	DB12
3	LED_A/PWM	23	DB13
4	LED_K/NC	24	DB14
5	/RESET	25	DB15
6	RS	26	DB16
7	/CS	27	DB17
8	/WR	28	65K
9	/RD	29	VSS
10	DB0	30	SK/X1
11	DB1	31	DO/X2
12	DB2	32	DI/Y1
13	DB3	33	TPCS/Y2
14	DB4	34	IRQ
15	DB5	35	VDD
16	DB6	36	VDD
17	DB7	37	VDD
18	DB8	38	VSS
19	DB9	39	VSS
20	DB10	40	VSS



Back View



Note:
1. Unless indicated, Tolerance "±0.3".
2. UV Glue For OLB Protection.
3. CN1:P0.5 40PIN H2.0/089H40-000000-G2-C or equivalent.

1		7		TOLERANCE GRADE(±)	A	B	DIM. MM	DWN. LEO	DATE 10-31-13'	TITLE 480272ME-TC1 (4.3")
2		8								
3		9					IE NO.	CHK.	DATE	
4		10								
5		11					PARTS NO. LCM-1 480272ME-C1	APPD.	DATE	DWG. NO. *1310121MA SHEET 1 OF 1
6		12								

AMPIRE 晶采光電科技

AMPIRE CO., LTD.

Date : 2017/8/1